

# SUN-Control<sup>®</sup> Analytik<sup>®</sup>

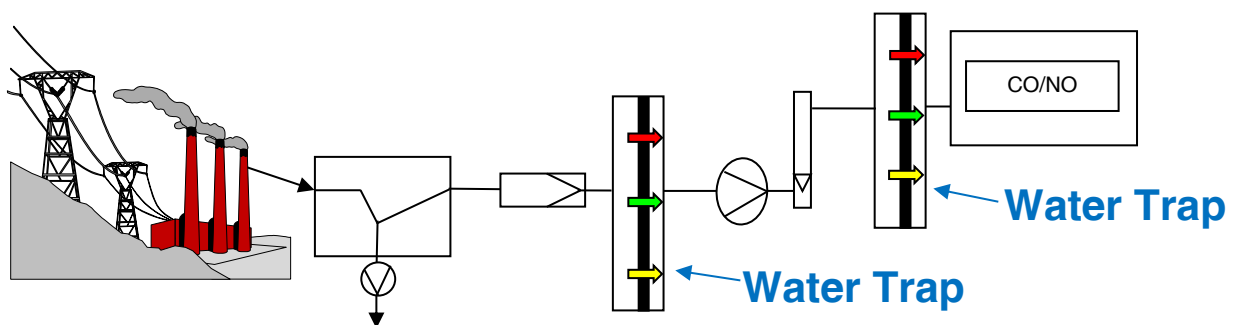
Products for gas analytic technology

**Product overview Version V1-2026-OP**  
**Valid from January 1, 2026 to June 30, 2026**  
(This issue replaces all the previous versions)

*Made in Germany*



**H**ydrogen tested  
*Ready for the future energy*



# Product-Overview

## Water-Traps:



### **Water-Trap model WT 20.5**

The classic model with diaphragms for stopping water, acids, alkaline solutions, aerosols and extra fine dust

Page: 7-9



### **Water-Acid-Trap model WT 20.48 KOBE**

### **Water-Acid-Trap model WT 20.48 KOBU**

### **Water-Acid-Trap model WT 20.48 KOB A**

For high flow rates, with condensate output.

Stops water, acids, alkaline solutions, aerosols and extra fine dust

Page: 10-12



### **Water-Trap model WT 20.5 A**

Suction filter with integrated Water-Trap.

Stops water, acids, alkaline solutions, aerosols, insects and extra fine dust

Page: 13

## Water-Oil-Traps:



### **Water-Oil-Trap model WT 20.83 PVDF XL**

### **Water-Oil-Trap model WT 20.83 PVDF EL XL**

### **Water-Oil-Trap model WT 20.83 PFA XL**

For process analysis. All components made of high performance plastic. With integrated XL filter for particle and permanent liquid separation.

Stops water, acids, alkalis, aerosols, liquid hydrocarbons (oils, gasolines) and extra fine dust by Dual-Membrane-System<sup>®</sup>

Page: 14-17



### **Water-Oil-Trap model WT 20.83 E XL**

For process analysis. All components made of stainless steel.

With integrated XL filter for particle and permanent liquid separation.

Stops water, acids, alkalis, aerosols, liquid hydrocarbons (oils, gasolines) and extra fine dust by Dual-Membrane-System<sup>®</sup>

Page: 18-21



**Water-Oil-Trap model WT 20.83 E XL HD. Up to 220 bar**

Page: 22

For process analysis. All components made of stainless steel.  
With integrated XL filter for particle and permanent liquid separation.  
Stops water, acids, alkalis, aerosols, liquid hydrocarbons (oils, gasolines)  
and extra fine dust by Dual-Membrane-System<sup>®</sup>



**Water-Oil-Trap model WT 20.82 E**

Page: 23-25

For process analysis. All components made of stainless steel.  
Stops water, acids, alkalis, aerosols, liquid hydrocarbons (oils, gasolines)  
and extra fine dust by Dual-Membrane-System<sup>®</sup>



**Water-Oil-Trap model WT 30.5 E**

Page: 26-28

For process analysis. All components made of stainless steel.  
With a low gas volume of just 2,0 ml, for Micro-GC-Technology  
Stops water, acids, alkalis, aerosols, liquid hydrocarbons (oils, gasolines)  
and extra fine dust by Dual-Membrane-System<sup>®</sup>

**Filter for particle and liquid deposition:**



**Filter model PC 1410 E**

Page: 29-33

Particle- and coalescence filter for  
deposition of liquids and particles



**Filter model PC 1410 E XL**

Page: 34-37

Particle- and coalescence filter for  
deposition of liquids and particles



**Filter model PC 1410 PVDF**

Page: 38-40

Particle- and coalescence filter for  
deposition of liquids and particles



**Acid filter model SF 20.13**  
 Acid filter for deposition of acid droplets  
 and aerosols

Page: 41-42



**Particle filter model PF 2017**  
 Filter for the separation of dust particles

Page: 43



**Absorber model ABS 20.03**  
 Absorber for removal of aggressive  
 components such as SO<sub>3</sub>, HF, HCL, H<sub>2</sub>S

Page: 44-45



**Gas sampling filter model model GEF 26**  
 Process gas extraction for gas analyzers  
 Inlying dust filter

Page: 46-48

## **Gas cooling / Process-Analytic-Cooler / Condensate Pre Separator:**



**Condensate-Pre-Separator model KVE**  
 For continuous separation  
 of gases and liquid mixtures

Page: 49-50



**Cooling coil model SPENIV**  
For temperature reduction/levelling  
of process gases, with free convection

Page: 51-52

## **Information / Terms of business:**

General information / Gas flow diagrams / Quality management

Page: 53-63

Installation examples of SUN-Control-Analytik products

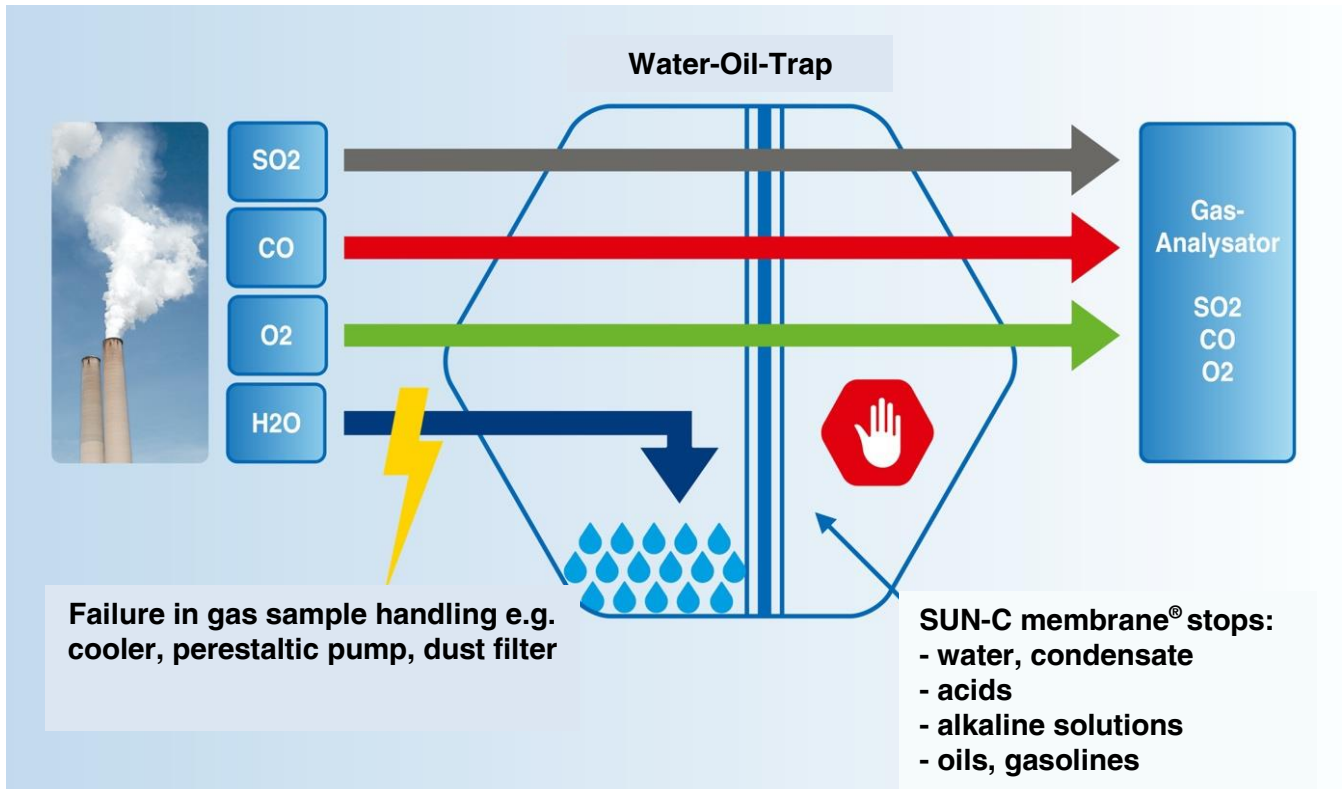
Page: 64-68

Terms of business

Page: 68

## Schematic illustration:

**The Water-Trap with the SUN-C membrane technology<sup>®</sup> serves as a "police filter" for the protection of gas analyzers**



**Elementary important protective function:** The membrane of the Water-Trap protects the gas analyzer reliably and permanently from dust and condensates

**Unrestricted sample gas flow:** Gases pass unhindered through the semipermeable **SUN-C Membrane<sup>®</sup>** (fluoropolymer) with additional **fine dust filter of 0.1 µm**

**Easy installation:** Installation in the existing tubing upstream of the gas analyzer

**Extreme economy:** Low investment costs for preventive protection against analyzer failure

**Quality assurance:** through function control



## Water-Trap with extra fine particle filter model WT 20.5

- Secure protection of the gas analyser from condensate and extra fine dust
- Low costs for reliable safety
- Made in Germany  
- Certificates: ATEX 2014/34/EU, leakage tested


### Functional description:

The Water-Trap is installed directly in front of the gas analyser in the piping. If the upstream gas processing (cooler, peristaltic pump, dust filter and the like) fails, the Water-Trap uses its semi-permeable **SUN-C membrane<sup>®</sup>** to protect the gas analyser. The membrane separates gases from condensate and extra fine dust. If it is fully filled, the gas flow will be interrupted. An alarm is indicated via the upstream flowmeter with monitoring (refer to sample applications). The Water-Trap is also known as a "Police filter".

### Additional information from experience:

If the filter element, of the dust filter located in the gas processing is changed, particles are consistently dissolved and directed into the analyser. The downstream Water-Trap prevents this contamination as well with its membrane pore size of 0.1 µm.

### Technical specifications:

Scope of delivery:	Water-Trap, connection adapters (option), 2x assembly bracket for wall mounting (option)
Water pressure membrane:	0 - 2 bar
Operating pressure for gas:	0 - 2 bar
Gas flow:	0 - 400 l air/h
Pressure drop at 100 l air/h:	approx. 10 mbar
Pressure drop at 400 l air/h:	approx. 40 mbar
Diaphragm pore size:	< 0.1 µm
Operating temperature:	0°C - +90°C
Effective filter area:	25 cm <sup>2</sup>
Housing volume:	5 ml
Materials used:	PTFE, PP, assembly bracket made of stainless steel 1.4301 (option)
Dimensions:	Diameter 70 mm, length 120 mm
Gas connections:	on both sides 1/8" NPT outside thread or on both sides 6 mm pipe nozzle or on both sides 6-12 mm stepped hose barb
Assembly:	Mounting in the existing piping
Gas explosion proof ATEX:	 II 2G Ex h IIB Gb    -10°C ≤ Ta ≤ +90°C    attestation EPS 19 ATEX 2 177 U
Helium leakage test:	2 x 10 <sup>-8</sup> mbar l/s
Language operating instructions:	German and English (included in the scope of delivery) Spanish, Italian, French, Russian upon request
Certificates/attestations:	certificate of conformity ATEX 2014/34/EU, Helium leakage test attestation

### For operation in potentially explosive ambience:

The products can be used in explosive ambience of Zone 1 and Zone 2.

Allowed the explosion classes IIA and IIB.

The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.



### Helium leakage test:

The product line has been subjected to a helium leak test. Single attestation on request

### Suitable for the following applications:

- Emission measurements with fossil fuels
- Renewable energy (Hydrogen technology)
- Biogases
- Ambient air monitoring
- Process measurement
- Heat treatments
- Cement, glass, steel, paper industries
- Combustion engines

### Not suitable for the following applications:

Condensate with aromatic hydrocarbons, e.g. oils and fuels in refinery process gases.

The models 20.82 E and the model 20.83 E XL with their oil-block membrane and coalescence filters have been designed for this.

### Protection from dust:

The Water-Trap shows severe contamination of dust. The membrane with its pore size of 0.1 µm retains even the finest dusts.

Gas inlet with particle contamination



Gas outlet without dust particle the analyzer is protected.  
 The membrane is a perfect fine particle filter

### Connection variation:

WT 20.5 R with  
6 mm pipe nozzle



Connection adapter VE6R64  
for 6 mm pipe connection  
on 6/4 mm hose  
Item number: VE6R64

WT 20.5 N with  
1/8" NPT thread

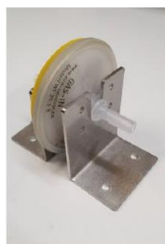


Connection adapter VE18N64  
for 1/8" NPT thread  
on 6/4 mm hose  
Item number: VE18N64

WT 20.5 S with  
stepped hose barb



### Option: 2 pieces assembly brackets for wall mountig



Assembly brackets for wall mountig (Option)  
 Article: MONWIWAMO205

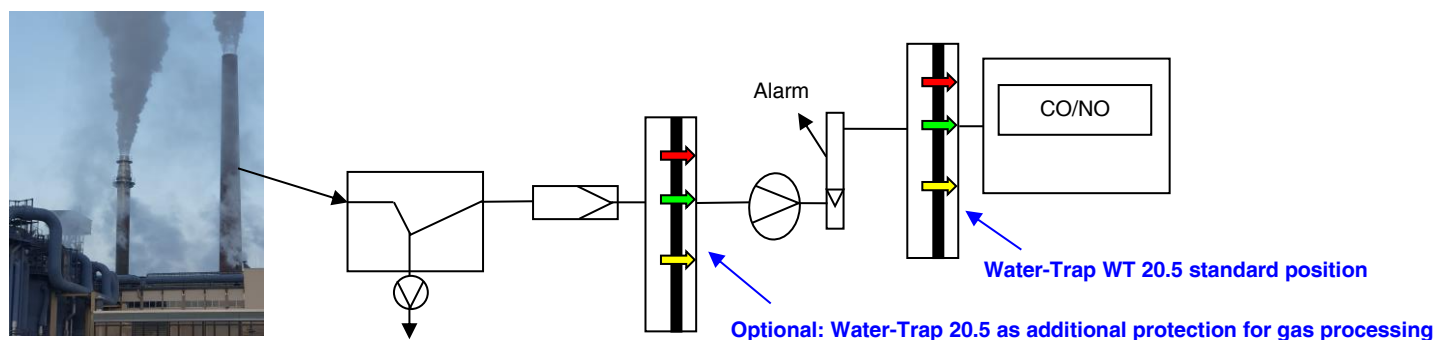


**Article numbers:**

protection of utility patents DE 20 2016 100 476

Article	Article number
Water-Trap WT 20.5 R, connections on both sides 6 mm nozzle	WT205R
1 pair (2 units) connection adapter with 6 mm pipe connection for screwed hose connection 6/4 mm	VE6R64
Water-Trap WT 20.5 N, connections on both sides 1/8" NPT outside thread	WT205N
1 pair (2 units) connection adapter with 1/8" NPT threaded connection for screwed hose connection 6/4 mm	VE18N64
Water-Trap WT 20.5 S, connections on both sides 6.1 mm-12.7 mm stepped hose barb	WT205S
2 pieces assembly brackets for wall mountig for all models of the WT 20.5	MONWIWAMO205

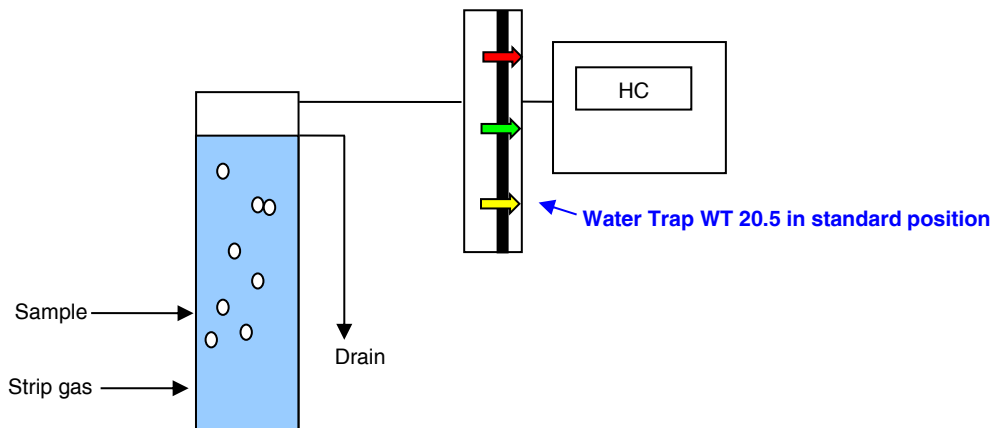
**Sample application 1: Flue gas analysis**



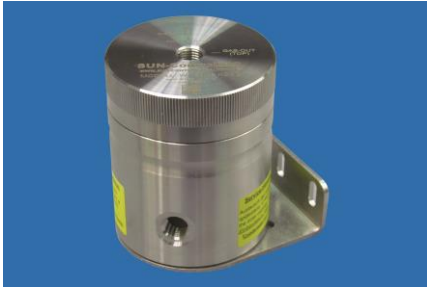
**Advantage:**

The analyser is protected in case of failure of the cooling system (cooler, peristaltic pump).  
 Another Water-Trap can be used for protecting the gas processing.

**Sample application 2: Strip systems**



**Advantage:** In case of a clogged flow, the HC-FID is protected from harmful water



**Water-Acid-Trap with extra fine particle filter**  
**model WT 20.48 KOBE made of stainless steel**  
**model WT 20.48 KOBU made of PVDF**  
**model WT 20.48 KOB A made of aluminium**

- For continuous deposition of high quantities of acid during emission measurements, e.g. heavy fuel, when using large diesel engines for ships and for electricity generation

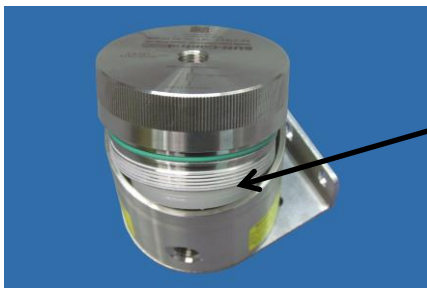


- Secure protection of the gas analyser from condensate and extra fine dust

- For high gas flow rates e.g. in case of engine test benches

- Built-in condensate tank

- Can be used as XL suction filter



Cartridge Water-Acid-Trap is exchangeable

- Made in Germany   **H**ydrogen tested

- Certificates: ATEX 2014/34/EU, leakage tested

**Intended use/functional description:**

The Water-Acid-Trap WT 20.48 KOBE/KOBU/KOB A is designed for the following applications:

- Gas-liquid separation after SUN-GT5 series Process-Analytic-Cooler.
- Continuous deposition of high quantities of acids via an in-built bypass, e.g. when using large diesel engines with heavy fuel.
- Engine test benches; a high gas flow rate is possible here.
- Ambient air suction filter; the model 20.48 KOBE/KOBU/KOB A offers a large filter surface here and thus long service lives.

Condensate can be continuously discharged via a condensate outlet with the help of a peristaltic pump or an automatic separator. Manual extraction via a downstream drain valve is also possible.

The Water-Acid-Trap is installed directly in front of the gas analyser in the piping. If the upstream gas processing (cooler, peristaltic pump, dust filter and the like) fails, the Water-Acid-Trap uses its semi-permeable **SUN-C membrane<sup>®</sup>** to protect the gas analyser. The membrane separates gases from condensate and extra fine dust.

If it is fully filled, the gas flow will be interrupted. An alarm is indicated via the upstream variable area flowmeter with monitoring. As an option, an electric condensate alarm is available via a built-in float switch.

The Water-Acid-Trap is also known as a "Police filter".

**Suitable for the following applications:**

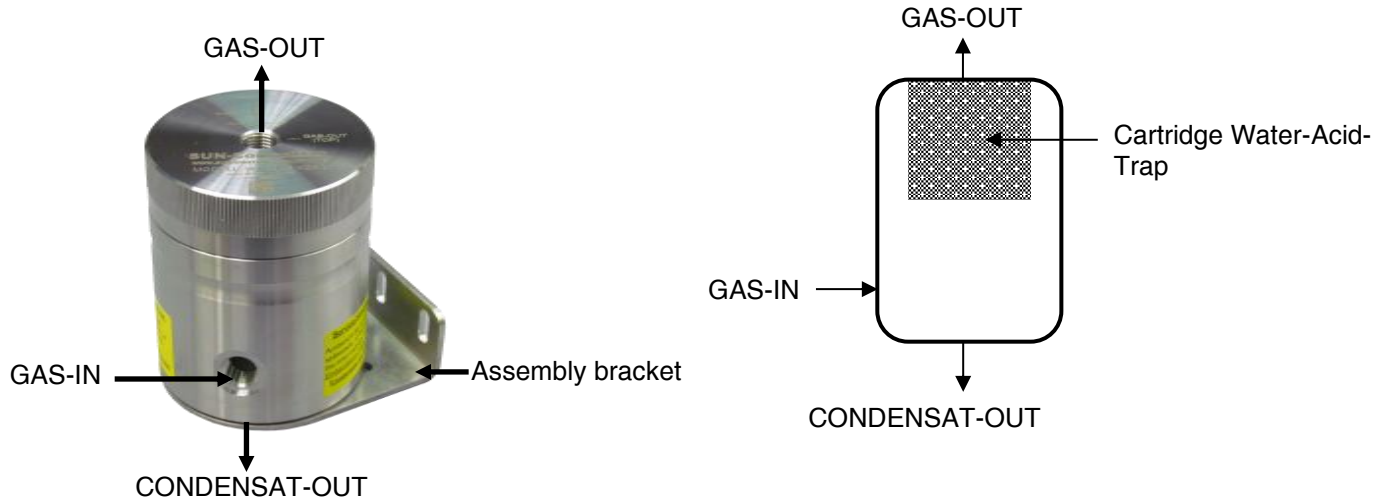
- |   |  |
|---|--|
| - Emission measurements with fossil fuels | - Process measurement                    |
| - Renewable energy (Hydrogen technology)  | - Heat treatments                        |
| - Biogases                                | - Cement, glass, steel, paper industries |
| - Ambient air monitoring                  | - Combustion engines                     |

**Not suitable for the following applications:**

Condensate with aromatic hydrocarbons, e.g. oils and fuels in refinery process gases.

The models 20.82 E and the model 20.83 E XL with their oil-block membrane and coalescence filters have been designed for this.

**Schematic representation:**



**Technical specifications:**

Scope of delivery: Housing with integrated cartridge, assembly bracket for wall mountig (option)  
 Water pressure membrane: 0 - 1 bar  
 Operating pressure for gas: 0 - 100 bar WT 20.48 KOBE / 0 - 1,5 bar WT 20.48 KOBU / 0 - 10 bar WT 20.48 KOBA  
 Gas flow: 0 - 10,000 l air/h

Pressure drop at 1,000 l air/h: approx. 12 mbar  
 Pressure drop at 5,000 l air/h: approx. 30 mbar  
 Diaphragm pore size: < 0.1 µm  
 Operating temperature: 0°C - +90°C

Effective filter area: 550 cm<sup>2</sup>  
 Housing volume: 200 ml

**Materials used**

WT 20.48KOBE: Stainless steel type 1.4571 (SS316Ti), PTFE, PP, FKM  
 WT 20.48KOBU: PVDF (polyvinylidene fluoride), PTFE, PP, FKM  
 WT 20.48KOBA: Aluminium EN AW 6026-LF  
 Wall mounting bracket (Option): Stainless steel type 1.4301

Dimensions: Diameter 80 mm, length 100 mm  
 Gas connections: GAS-IN 1/4"G-inside thread  
 GAS-OUT 1/4"G-inside thread  
 KONDENSAT-OUT 1/4"G-inside thread  
 Assembly: Wall mounting with assembly bracket (optional)



Diameter 80 mm  
 length 105 mm  
 Deep 100 mm

Gas explosion proof ATEX: ⚡ II 2G Ex h IIC Gb 0°C ≤ Ta ≤ +90°C (WT 20.48KOBE)  
 Dust explosion proof ATEX: ⚡ II 2D Ex h IIIC Db 0°C ≤ Ta ≤ +90°C (WT 20.48 KOBE)  
 Gas explosion proof ATEX: ⚡ II 2G Ex h IIB Gb 0°C ≤ Ta ≤ +90°C (WT 20.48 KOBU)  
 Helium leakage test: 2 x 10<sup>-8</sup> mbar l/s

Language operating instructions: German and English (included in the scope of delivery)  
 Spanish, Italian, French, Russian upon request  
 Certificates/attestations: certificate of conformity ATEX 2014/34/EU, Helium leakage test attestation

**Helium leakage test: (WT 20.48 KOBE)**

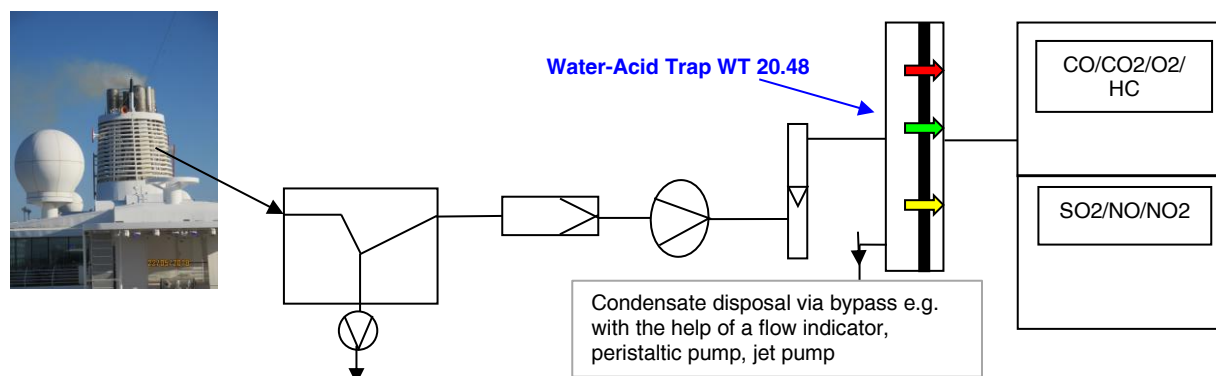
The product line has been subjected to a helium leak test. Single attestation on request

**Article numbers:**

protection of utility patents DE 20 2016 100 476

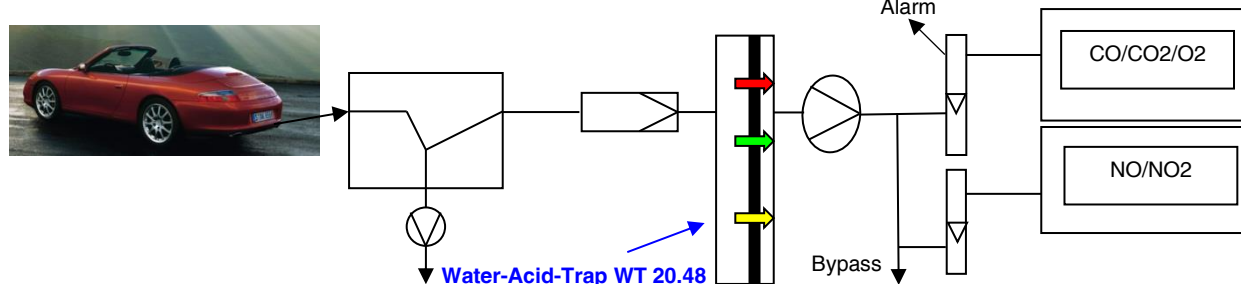
Article	Article number
Water-Acid-Trap WT 20.48 KOBE material <b>stainless steel</b> , as per technical specifications	WT2048KOBE
Water-Acid-Trap WT 20.48 KOBE XL such as WT 20.48 KOBE, with housing volume (condensate tank) 750 ml	WT2048KOBEXL
Water-Acid-Trap WT 20.48 KOBU material <b>PVDF</b> , as per technical specifications	WT2048KOBU
Water-Acid-Trap WT 20.48 KOBAL material <b>aluminium</b> , as per technical specifications	WT2048KOBAL
<b>Option:</b>	
1 unit of stainless steel assembly bracket for wall mounting	MONWIWT2048
<b>Spare parts:</b>	
Cartridge Water-Acid-Trap	KAWT2048
1 unit O-ring FKM, colour green	OR2048FKM

**Sample application: Continuous acid deposition in case of large diesel engines**



In case of high sulphur content in fossil fuels, e.g. heavy fuel, the products help the acid filter and absorber only under certain circumstances. Acid drops are often found even after the gas processing. They are deposited via the Water-Acid-Trap WT 20.48 and continuously discharged via the bypass.

**Sample application: Engine test bench**



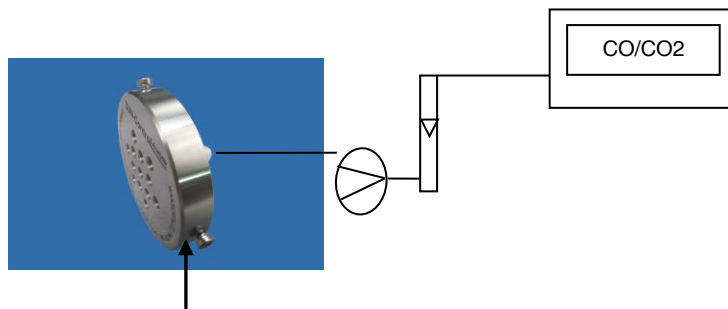
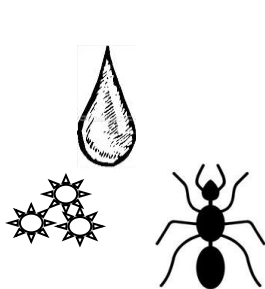


Suction filter **without** protection against contact

## Suction filter with integrated Water-Trap model WT 20.5 A



- Secure protection of the gas analyser from rain, extra fine dust and insects due to a large membrane surface
- Low costs for reliable safety
- Protection when flushing the housing



Suction filter **complete** with touch guard against contact

### Functional description:

The suction filter with an integrated Water-Trap is installed in the piping, directly at the sampling location (tunnel, basement garage, shipping container for foodstuffs, greenhouses, etc.). Impurities, rain and insects are retained reliably. Can also be used as protection when flushing the housing.

### Technical specifications:

Scope of delivery: Suction filter, connection adapter (option), protection cover (option)  
Water pressure membrane: 0 - 2 bar  
Operating pressure for gas: 0 - 2 bar  
Gas flow: 0 - 400 l air/h

Pressure drop at 100 l air/h: approx. 10 mbar  
Pressure drop at 400 l air/h: approx. 40 mbar  
Diaphragm pore size: < 0.1 µm  
Operating temperature: 0°C - +90°C

Effective filter area: 25 cm²  
Housing volume: 5 ml  
Materials used: PTFE, PP, Touch guard made of stainless steel 1.4301  
Dimensions: Diameter 70 mm, length 120 mm  
Gas connection: 1/8" NPT outside thread  
Gas explosion proof ATEX: II 2G Ex h IIB Gb 0°C ≤ Ta ≤ +90°C attestation EPS 19 ATEX 2 177 U  
Assembly: Mounting in the existing piping  
Operating instructions: German and English

### Article numbers:

protection of utility patents DE 20 2016 100 476

Article	Article number
Suction filter with integrated Water-Trap WT 20.5 A <b>complete. With protection against contact</b> , gas connection 1/8" NPT outside thread	WT205AKP
Suction filter with integrated Water-Trap WT 20.5 A <b>spare part. Without protection against contact</b> , gas connection 1/8" NPT outside thread	WT205AET
1 unit of connection adapter with 1/8" NPT inside thread connection for screwed hose connection 6/4 mm	VE18N64-1



## Water-Oil-Trap with extra fine particle filter model WT 20.83 PVDF XL model WT 20.83 PVDF EL XL model WT 20.83 PFA XL

- Advantageous combination of filter + membrane
- With Dual-Membrane-System<sup>®</sup> to stop of water, acid, alkali, liquid hydrocarbons and extra fine dust
- “Easy Change System” of the inner diaphragm  
After removing the cover screws,  
the diaphragm can be replaced quickly and effortlessly  
It is not necessary to remove the screw connections
- All gas connections on the lower part of the housing



- Built-in XL filter for particle and permanent liquid deposition
- Bypass function built-in
- Made in Germany  

### Functional description:

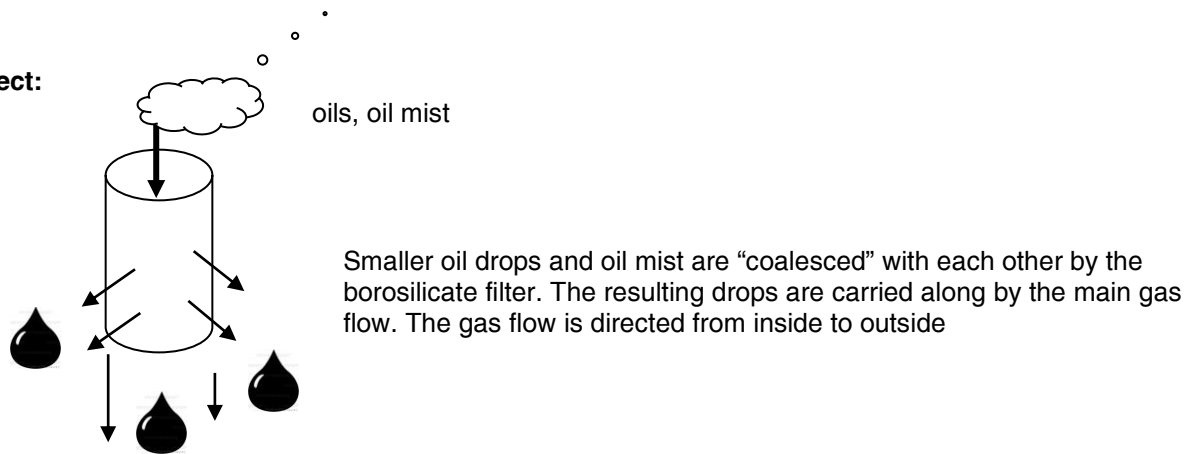
The Water-Oil-Trap is used as a protection of gas analysers from liquids (Water, acid, alkali, liquid hydrocarbons) and particles. A bypass connection is integrated.

The Water-Oil-Trap is installed directly in front of the gas analyser in the piping. If the upstream gas processing (cooler, peristaltic pump, dust filter and the like) fails, the Water-Oil-Trap uses its semi-permeable membrane with **SUN-C Dual Membrane System**<sup>®</sup> protect the gas analyser. The membrane separates gases from condensate and extra fine dust. The Water-Oil-Trap is designed as a **bypass filter**. The main gas flow can be discharged again via the bypass; a partial current (1:2 to 1:20) will be provided to the analyser. This results in quick response times of the analyser. Condensate carried along is also discharged via the bypass. The aligned incoming flow of the membrane has another additional **self-cleaning effect**. An additional coalescence filter is integrated and helps to deposit oil and aerosols. Particles are also absorbed. An alarm is indicated via the upstream variable area flowmeter with monitoring. An electrical alarm can be made via a flow rate meter (customer side).

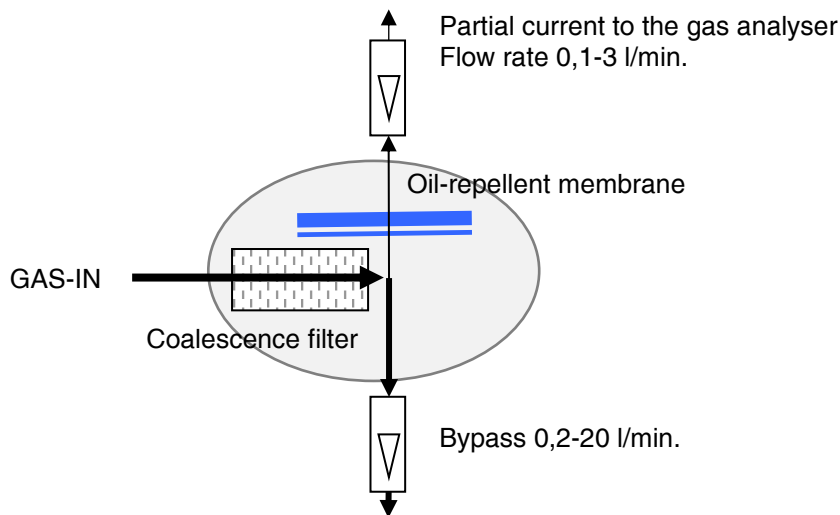
The Water-Oil-Trap is also known as a “Police filter”.



**Coalescence effect:**



**Diagram as bypass filter for deposition of liquids:**



**Technical specifications:**

Scope of delivery:	Housing complete with membrane, filter and, assembly bracket
Water pressure membrane:	0 - 2,0 bar with DMS (Dual-Membrane-System <sup>®</sup> )
Oil pressure (10W40) membrane:	0 – 0,3 bar with DMS (Dual-Membrane-System <sup>®</sup> )
Gasoline (ROZ 95) Membrane:	0 – 0,2 bar with DMS (Dual-Membrane-System <sup>®</sup> )
The Dual-Membrane-System <sup>®</sup> of the Water-Oil-Traps is a novel membrane system. Condensates such as water, acid, alkali and liquid hydrocarbons, for example, oils and gasolines in refinery process gases are retained.	
<u>The design is subject to a legal protection of registered designs (registered number 20 2016 100 476)</u>	

Operating pressure for gas:	0 – 3,5 bar, higher pressures on request
Gas flow:	0 - 180 l air/h
Pressure drop at 60 l air/h:	approx. 20 mbar
Pressure drop at 120 l air/h:	approx. 40 mbar
Pressure drop at 180 l air/h:	approx. 60 mbar

Diaphragm pore size:	< 0.1 µm
Operating temperature:	-5°C - +110°C
Effective filter area:	30 cm <sup>2</sup>
Housing volume:	30 ml



Materials used for model:

WT 20.83 **PVDF** XL: PVDF (polyvinylidene fluoride) natural, O-ring FKM (Viton), PTFE, silicate glass, angle bracket: PP

WT 20.83 **PVDF EL** XL: PVDF (polyvinylidene fluoride) with carbon content, electroconductive (on request) (10<sup>6</sup> Ω/mtr.) Housing colour black, O-ring FKM (Viton), PTFE, silicate glass, angle bracket: PP

WT 20.83 **PFA** XL: PFA (perfluoroalkoxy polymer) natural, O-ring FKM (Viton), PTFE, silicate glass angle bracket: PP

Housing dimensions: Diameter 100 mm, height 80 mm, Depth 160 mm (incl. mounting bracket)

Gas connections: GAS-IN 1/4" NPT-inside thread

BYPASS 1/4" NPT-inside thread

GAS-OUT 1/8" NPT-inside thread

Assembly: Wall mounting with assembly bracket (included in scope of delivery)

Assembly advice: Installation of the bypass is recommended.

Consider the max. membrane pressures if no bypass is possible

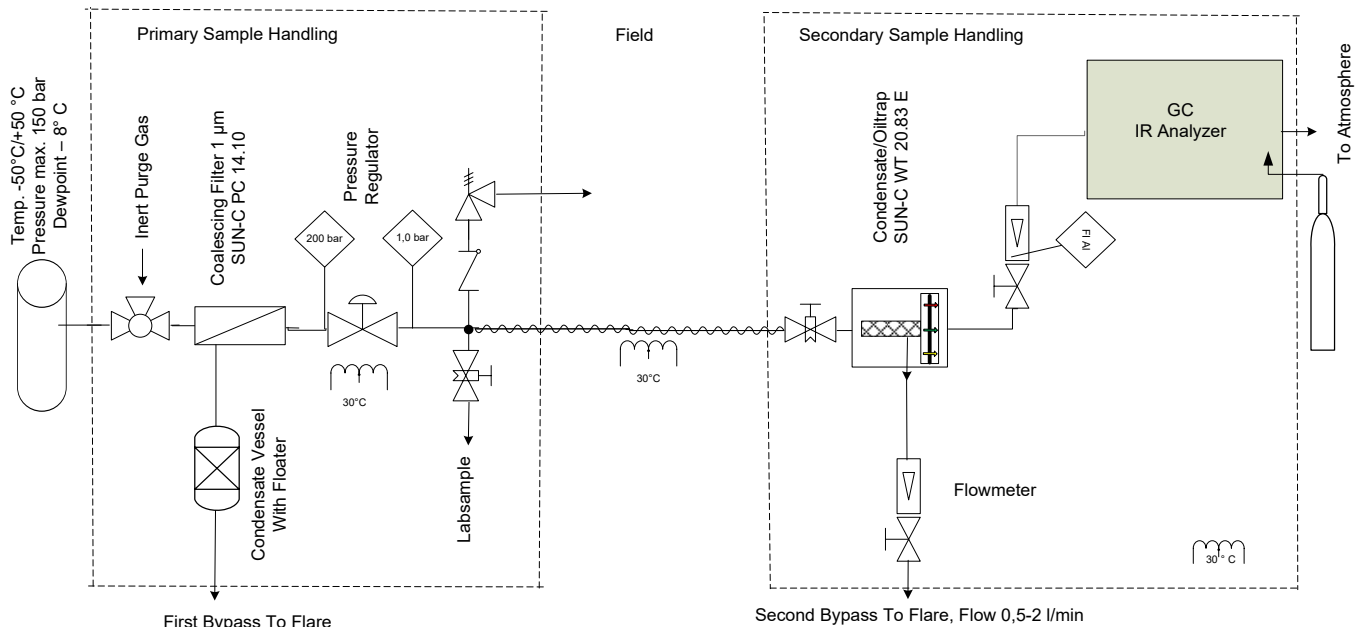
Language operating German and English (included in the scope of delivery)

instructions: Spanish, Italian, French, Russian upon request

**For operation in potentially explosive ambience:** on request

### Sample application: Natural gas analysis (fuel value determination) with sample preparation:

SUN-Control, Sample Handling, Standard Application Natural Gas



**Article numbers:**

protection of utility patents DE 20 2016 100 476

Article	Article number
<b>P V D F</b>	
Water-Oil-Trap WT 20.83 PVDF XL material PVDF, as per technical specifications. <b>O-rings FKM (standard)</b>	WT2083PVDFXL
Water-Oil-Trap WT 20.83 PVDF XL material PVDF, as per technical specifications. <b>O-rings PTFE</b>	WT2083PVDFXLORPTFE
Water-Oil-Trap WT 20.83 PVDF XL material PVDF, as per technical specifications. <b>O-rings FFKM</b>	WT2083PVDFXLORFFKM
<b>P F A</b>	
Water-Oil-Trap WT 20.83 PFA XL material PFA, as per technical specifications. <b>O-rings FKM (standard)</b>	WT2083PFAXL
Water-Oil-Trap WT 20.83 PFA XL material PFA, as per technical specifications. <b>O-rings PTFE</b>	WT2083PFAXLORPTFE
Water-Oil-Trap WT 20.83 PFA XL material PFA, as per technical specifications. <b>O-rings FFKM</b>	WT2083PFAXLORFFKM
<b>Spare parts:</b>	
Spare membrane, including white membrane, grey membrane and indicator plate	MEM2083
Set (5 units) coalescence filter	KF2083XL
Set of O-rings FKM Viton (standard), color green	OR2083FKM
Set of O-rings PTFE, color white	OR2083PTFE
Set of O-rings FFKM, color black	OR2083FFKM
Supporting sieve PVDF	STUESI2083PVDF
Supporting sieve PFA	STUESI2083PFA

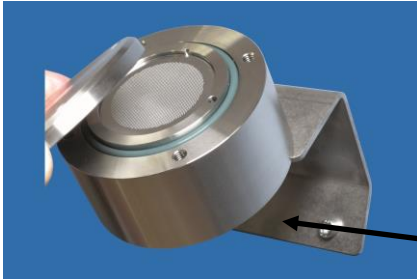
**Note:**

- The standard product is equipped with FKM O-rings. For additional information about O-rings, refer to "Informations".
- PTFE O-rings for single use only



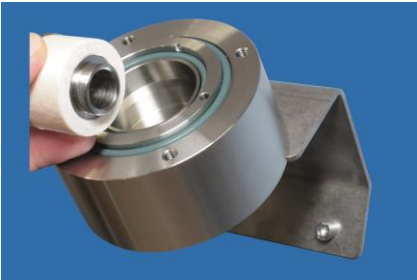
## Water-Oil-Trap with extra fine particle filter model WT 20.83 E XL, in a stainless steel housing

- Advantageous combination of filter + membrane
- With Dual-Membrane-System<sup>®</sup> to stop  
of water, acid, alkali, liquid hydrocarbons and extra fine dust



- “Easy Change System” of the inner diaphragm  
After removing the cover screws,  
the diaphragm can be replaced quickly and effortlessly  
It is not necessary to remove the screw connections

- All gas connections on the lower part of the housing



- Built-in XL filter for particle and permanent liquid deposition
- Bypass function built-in
- Made in Germany    Hydrogen tested
- Certificates: 3.1 material quality certificate, ATEX 2014/34/EU, Helium leakage tested

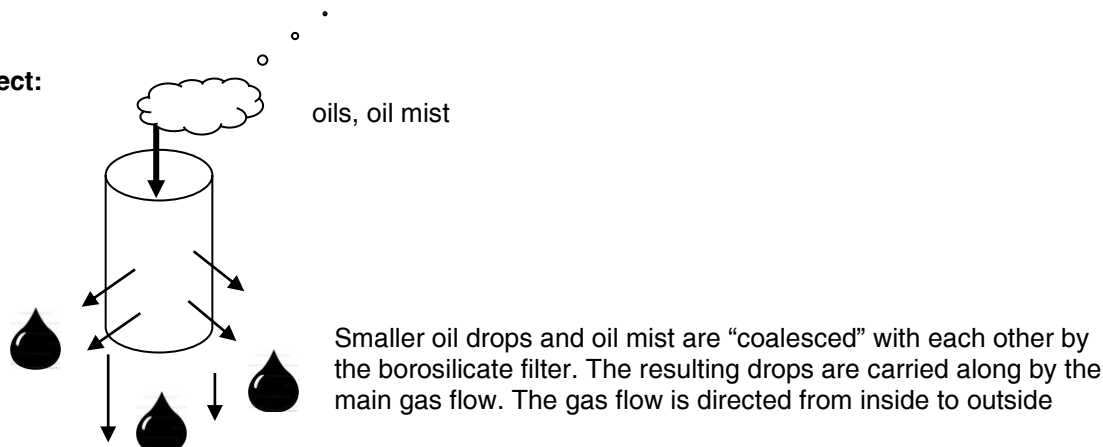
### Functional description:

The Water-Oil-Trap is used as a protection of gas analysers from liquids (Water, acid, alkali, liquid hydrocarbons) and particles. A bypass connection is integrated.

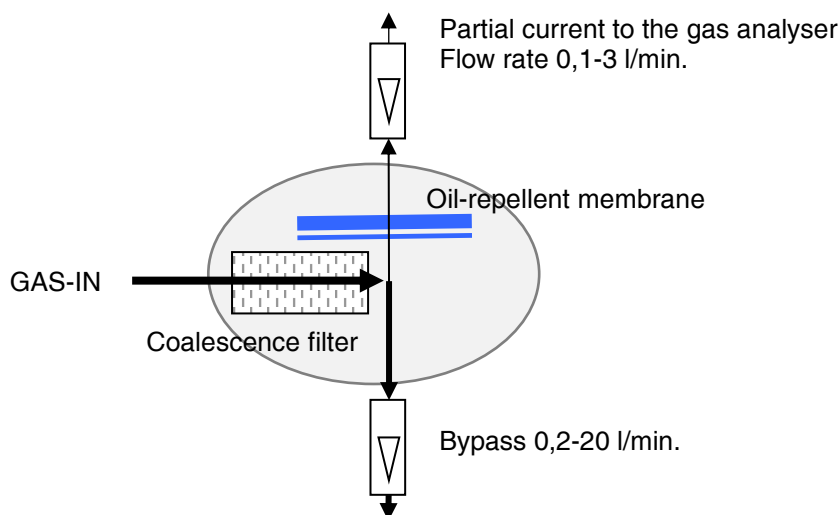
The Water-Oil-Trap is installed directly in front of the gas analyser in the piping. If the upstream gas processing (cooler, peristaltic pump, dust filter and the like) fails, the Water-Oil-Trap uses its semi-permeable membrane with **SUN-C Dual Membrane System**<sup>®</sup> protect the gas analyser. The membrane separates gases from condensate and extra fine dust. The Water-Oil-Trap is designed as a **bypass filter**. The main gas flow can be discharged again via the bypass; a partial current (1:2 to 1:20) will be provided to the analyser. This results in quick response times of the analyser. Condensate carried along is also discharged via the bypass. The aligned incoming flow of the membrane has another additional **self-cleaning effect**. An additional coalescence filter is integrated and helps to deposit oil and aerosols. Particles are also absorbed. An alarm is indicated via the upstream variable area flowmeter with monitoring. An electrical alarm can be made via a flow rate meter (customer side).

The Water-Oil-Trap is also known as a “Police filter”.

**Coalescence effect:**



**Diagram as bypass filter for deposition of liquids:**



**Technical specifications:**

Scope of delivery: Housing complete with membrane, filter and, wall assembly bracket  
 Water pressure membrane: 0 - 2,0 bar with DMS (Dual-Membrane-System<sup>®</sup>)  
 Oil pressure (10W40) membrane: 0 - 0,3 bar with DMS (Dual-Membrane-System<sup>®</sup>)  
 Gasoline (ROZ 95) Membrane: 0 - 0,2 bar with DMS (Dual-Membrane-System<sup>®</sup>)  
 The Dual-Membrane-System<sup>®</sup> of the Water-Oil-Traps is a novel membrane system. Condensates such as water, acid, alkali and liquid hydrocarbons, for example, oils and gasolines in refinery process gases are retained.  
The design is subject to a legal protection of registered designs (registered number 20 2016 100 476)

Operating pressure for gas: 0 - 50 bar (for higher pressure refer to model WT 20.83 E XL HD)  
 Gas flow: 0 - 180 l air/h  
 Pressure drop at 60 l air/h: approx. 20 mbar  
 Pressure drop at 120 l air/h: approx. 40 mbar  
 Pressure drop at 180 l air/h: approx. 60 mbar

Diaphragm pore size: < 0.1 µm  
 Operating temperature: - 20°C - +190°C  
 Effective filter area: 30 cm<sup>2</sup>  
 Housing volume: 30 ml  
 Materials used: Stainless steel type 1.4571, FKM (Viton), PTFE, silicate glass (filter element)  
 Housing dimensions: Diameter 100 mm, height 80 mm, Depth 160 mm (incl. mounting bracket)

Gas connections:	GAS-IN	1/4" NPT inside thread
	BYPASS	1/4" NPT inside thread
	GAS-OUT	1/8" NPT inside thread
Assembly:	Wall mounting with assembly bracket (included in scope of delivery)	
Assembly advice:	Installation of the bypass is recommended. Consider the max. membrane pressures if no bypass is possible	
Gas explosion proof ATEX:	II 2G Ex h IIC Gb	-20°C ≤ Ta ≤ +190°C attestation EPS 19 ATEX 2 178 U
Dust explosion proof ATEX:	II 2D Ex h IIIC Db	-20°C ≤ Ta ≤ +190°C attestation EPS 19 ATEX 2 178 U
Helium leakage test:	2 x 10 <sup>-8</sup> mbar l/s	
Language operating instructions:	German and English (included in the scope of delivery) Spanish, Italian, French, Russian upon request	
Certificates/attestations:	3.1 material quality certificate, NACE-MR0175-98, certificate of conformity ATEX 2014/34/EU, Helium leakage test attestation	

#### For operation in potentially explosive ambience:

The products can be used in explosive ambience of Zone 1, Zone 2, Zone 21 und 22.

Allowed the explosion classes IIA, IIB und IIC.

The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.

#### Helium leakage test:

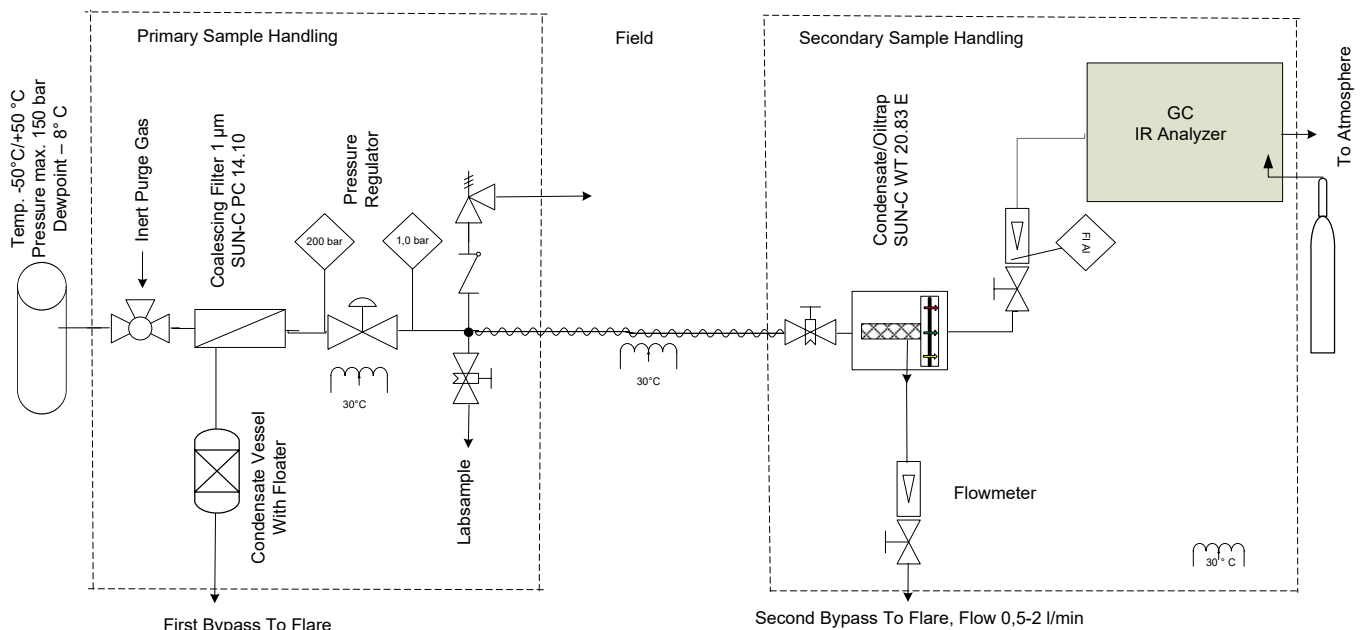
The product line has been subjected to a helium leak test. Single attestation on request

#### SUNOX100-process

Oil and grease-free products for applications with 100% oxygen (on request)

#### Sample application: Natural gas analysis (fuel value determination) with sample preparation:

SUN-Control, Sample Handling, Standard Application Natural Gas



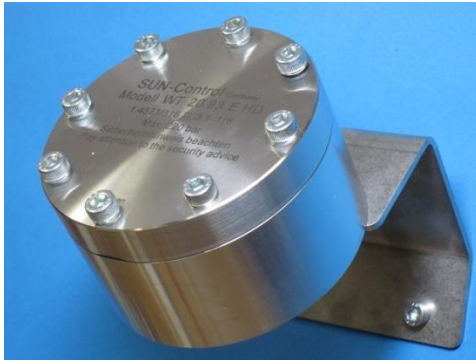
**Article numbers:**

protection of utility patents DE 20 2016 100 476

Article	Article number
Water-Oil-Trap WT 20.83 E XL. Material stainless steel 1.4571 (316 Ti), as per technical specifications. <b>O-rings FKM (standard)</b>	WT2083EXL
Water-Oil-Trap WT 20.83 E XL. Material stainless steel 1.4571 (316 Ti), as per technical specifications. <b>O-rings PTFE</b>	WT2083EXLORPTFE
Water-Oil-Trap WT 20.83 E XL. Material stainless steel 1.4571 (316 Ti), as per technical specifications. <b>O-rings FFKM</b>	WT2083EXLORFFKM
Water-Oil-Trap material Hastelloy HC 22 or 1.4462-Super Duplex	
<b>Spare parts:</b>	
Spare membrane, including white membrane, grey membrane and indicator plate	MEM2083
Set (5 units) of coalescence filter	KF2083XL
Set of O-rings FKM Viton (standard), color green	OR2083FKM
Set of O-rings PTFE, color white	OR2083PTFE
Set of O-rings FFKM, color black	OR2083FFKM
Supporting sieve	STUESI2083
Spare parts kit <b>1</b> , including: 1 x MEM2083, 1 x OR2083FKM, 1 x STUESI2083, 1 x KF2083XL	ET1PA2083EXL

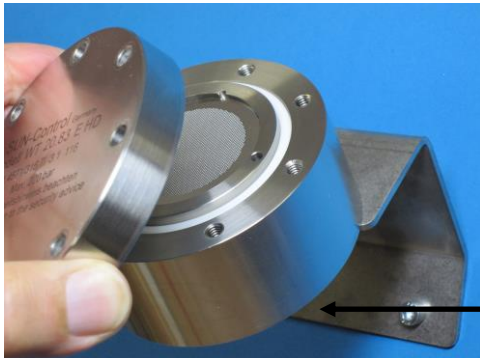
**Note:**

- The standard product is equipped with FKM O-rings. For additional information about O-rings, refer to "Informations".
- PTFE O-rings for single use only



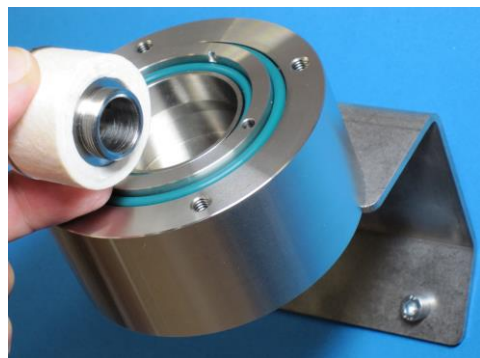
## Water-Oil-Trap model WT 20.83 E XL HD (High pressure) up to 220 bar

- Advantageous combination of filter + membrane
- With Dual-Membrane-System<sup>®</sup> to stop of water, acid, alkali, liquid hydrocarbons and extra fine dust



- “Easy Change System” of the inner diaphragm  
After removing the cover screws,  
the diaphragm can be replaced quickly and effortlessly  
It is not necessary to remove the screw connections!

← **All** gas connections on the lower part of the housing



- Built-in XL filter for particle and permanent liquid deposition
- Bypass function built-in
- Made in Germany  
- Certificates: 3.1 material quality certificate, ATEX 2014/34/EU

### Technical specifications such as model WT 20.83 E XL with the following deviations:

Max. internal pressure of housing: 220 bar  
Maximum operating temperature: + 5°C/+75°C

### Article numbers:

protection of utility patents DE 20 2016 100 476

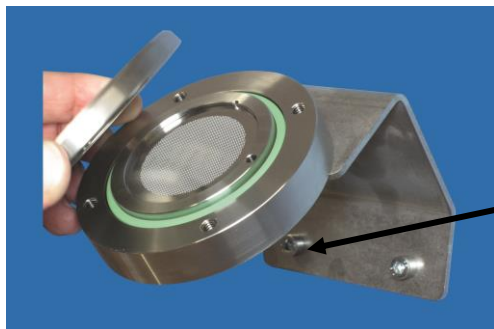
Article	Article number
Water-Oil-Trap WT 20.83 E XL HD made of 1.4571 stainless steel, as per technical specifications.	WT2083EXLHD
<b>Spare parts:</b>	
Spare membrane, including white membrane, grey membrane, screws, outer and inner O-ring	MEM2083HD
Set (5 units) of XL-coalescence filter	KF2083XL
Supporting sieve	STUESI2083








## Water-Oil-Trap with extra fine particle filter model WT 20.82 E in a stainless steel housing

- With Dual-Membrane-System<sup>®</sup> to stop of water, acid, alkali, liquid hydrocarbons and extra fine dust
- Bypass function provided



- “Easy Change System” of the inner diaphragm  
After removing the cover screws,  
the diaphragm can be replaced quickly and effortlessly  
It is not necessary to remove the screw connections
- All gas connections on the lower part of the housing
- Made in Germany    Hydrogen tested
- Certificates: 3.1 material quality certificate, ATEX 2014/34/EU, Helium leakage tested

### Functional description:

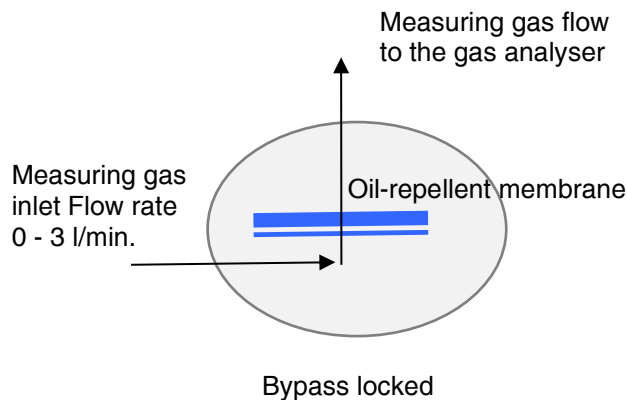
The Water-Oil-Trap is used as a protection of gas analysers from liquids (Water, acid, alkali, liquid hydrocarbons) and particles. A bypass connection is integrated.

The Water-Oil-Trap is installed directly in front of the gas analyser in the tubing. If the upstream gas processing (cooler, peristaltic pump, dust filter and the like) fails, the Water-Oil-Trap uses its semi-permeable membrane with **SUN-C Dual Membrane System**<sup>®</sup> to protect the gas analyser. The membrane separates gases from condensate and extra fine dust. The Water-Oil-Trap is designed as a **bypass filter**. The main gas flow can be discharged again via the bypass; a partial current (1:2 to 1:20) will be provided to the analyser. This results in quick response times of the analyser. Condensate carried along is also discharged via the bypass. The aligned incoming flow of the membrane has another additional **self-cleaning effect**. An alarm is indicated via the upstream variable area flowmeter with monitoring (customer side).

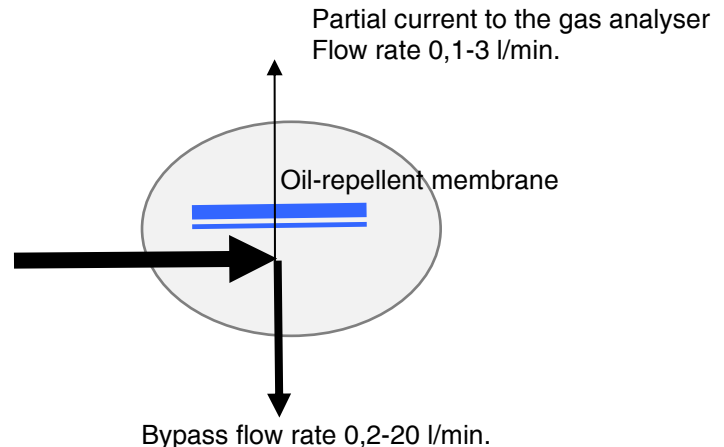
The Water-Oil-Trap is also known as a “Police filter”.

## Schematic representation:

Traditional protection:



Bypass filter:



## Technical specifications:

Scope of delivery: Housing complete with membrane, filter and, wall assembly bracket

Water pressure membrane: 0 - 2,0 bar with DMS (Dual-Membrane-System<sup>®</sup>)

Oil pressure (10W40) membrane: 0 - 0,3 bar with DMS (Dual-Membrane-System<sup>®</sup>)

Gasoline (ROZ 95) Membrane: 0 - 0,2 bar with DMS (Dual-Membrane-System<sup>®</sup>)

The Dual-Membrane-System<sup>®</sup> of the Water-Oil-Traps is a novel membrane system. Condensates such as water, acid, alkali and liquid hydrocarbons, for example, oils and gasolines in refinery process gases are retained.

The design is subject to a legal protection of registered designs (registered number 20 2016 100 476)

Operating pressure for gas: 0 - 50 bar  
 Gas flow: 0 - 180 l air/h  
 Pressure drop at 60 l air/h: approx. 20 mbar  
 Pressure drop at 120 l air/h: approx. 40 mbar  
 Pressure drop at 180 l air/h: approx. 60 mbar

Diaphragm pore size: < 0.1 µm  
 Operating temperature: - 20°C - +190°C  
 Effective filter area: 30 cm<sup>2</sup>  
 Housing volume: 15 ml  
 Materials used: Stainless steel type 1.4571, FKM (Viton), PTFE  
 Wall mounting bracket (option): Stainless steel type 1.4301

Housing dimensions: Diameter 100 mm, height 80 mm; Depth 160 mm (incl. mounting bracket)

Gas connections:  
 GAS-IN 1/4" NPT inside thread  
 BYPASS 1/4" NPT inside thread  
 GAS-OUT 1/8" NPT inside thread

Assembly: Wall mounting with assembly bracket (included in scope of delivery)

Assembly advice: Installation of the bypass is recommended.  
 Consider the max. membrane pressures if no bypass is possible

Gas explosion proof ATEX: ⚡ II 2G Ex h IIC Gb -20°C ≤ Ta ≤ +190°C attestation EPS 19 ATEX 2 178 U

Dust explosion proof ATEX: ⚡ II 2D Ex h IIIC Db -20°C ≤ Ta ≤ +190°C attestation EPS 19 ATEX 2 178 U

Helium leakage test: 2 x 10<sup>-8</sup> mbar l/s

Language operating instructions: German and English (included in the scope of delivery)

Spanish, Italian, French, Russian upon request

Certificates/attestations: 3.1 material quality certificate, NACE-MR0175-98, certificate of conformity ATEX 2014/34/EU, Helium leakage test attestation

## For operation in potentially explosive ambience:

The products can be used in explosive ambience of Zone 1, Zone 2, Zone 21 und 22.

Allowed the explosion classes IIA, IIB und IIC.

The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.

### Helium leakage test:

The product line has been subjected to a helium leak test. Single attestation on request

### SUNOX100-process

Oil and grease-free products for applications with 100% oxygen (on request)

### Article numbers:

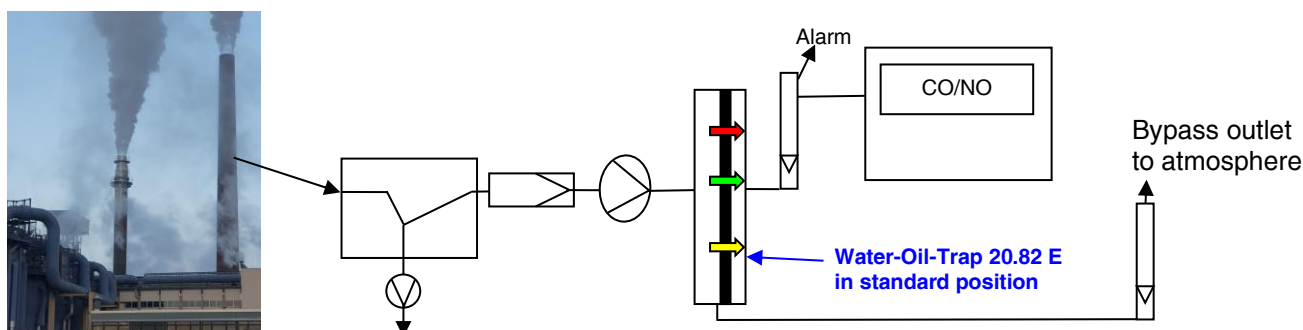
protection of utility patents DE 20 2016 100 476

Article	Article number
Water-Oil-Trap WT 20.82 E, Material stainless steel 1.4571 (316 Ti), as per technical specifications. <b>O-rings FKM (Standard)</b>	WT2082E
Water-Oil-Trap WT 20.82 E, Material stainless steel 1.4571 (316 Ti), as per technical specifications. <b>O-rings PTFE</b>	WT2082EORPTFE
Water-Oil-Trap WT 20.82 E, Material stainless steel 1.4571 (316 Ti), as per technical specifications. <b>O-rings FFKM</b>	WT2082EORFFKM
Water-Oil-Trap material Hastelloy HC 22 or 1.4462-Super Duplex	
<b>Spare parts:</b>	
Spare membrane, including white membrane, grey membrane and indicator plate	MEM2082
Set of O-rings FKM Viton (standard), color green	OR2082FKM
Set of O-rings PTFE, color white	OR2082PTFE
Set of O-rings FFKM, color black	OR2082FFKM
Supporting sieve	STUESI2082
Spare parts kit 1, including: 1 x MEM2082, 1 x OR2082FKM, 1 x STUESI2082,	ET1PA2082

### Note:




- The standard product is equipped with FKM O-rings. For additional information about O-rings, refer to "Informations".
- PTFE O-rings for single use only

### Sample application for flue gas analysis with bypass:





## Water-Oil-Trap with extra fine particle filter model WT 30.5 E in a stainless steel housing

- With Dual-Membrane-System<sup>®</sup> to stop of water, acid, alkali, liquid hydrocarbons and extra fine dust
- Bypass integrated
- Minimum gas volume of just 2 ml
- Especially for gas-chromatographs Bypass integrated
- “Easy Change System” of the inner diaphragm  
After removing the cover screws, the diaphragm can be replaced quickly and effortlessly. It is not necessary to remove the screw connections
- All gas connections on the lower part of the housing
- Made in Germany    hydrogen tested
- Certificates: 3.1 material quality certificate, ATEX 2014/34/EU, Helium leakage tested



### Functional description:

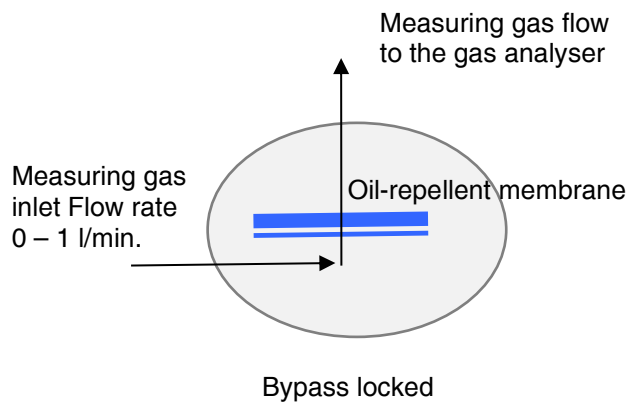
The Water-Oil-Trap is used as a protection of gas analysers from liquids (Water, acid, alkali, liquid hydrocarbons) and particles. A bypass connection is integrated.

The Water-Oil-Trap is installed directly in front of the gas analyser in the tubing. If the upstream gas processing (cooler, peristaltic pump, dust filter and the like) fails, the Water-Oil-Trap uses its semi-permeable membrane with **SUN-C Dual Membrane System**<sup>®</sup> to protect the gas analyser. The membrane separates gases from condensate and extra fine dust. The Water-Oil-Trap is designed as a **bypass filter**. The main gas flow can be discharged again via the bypass; a partial current (1:2 to 1:20) will be provided to the analyser. This results in quick response times of the analyser. Condensate carried along is also discharged via the bypass. The aligned incoming flow of the membrane has another additional **self-cleaning effect**. An alarm is indicated via the upstream variable area flowmeter with monitoring (customer side).

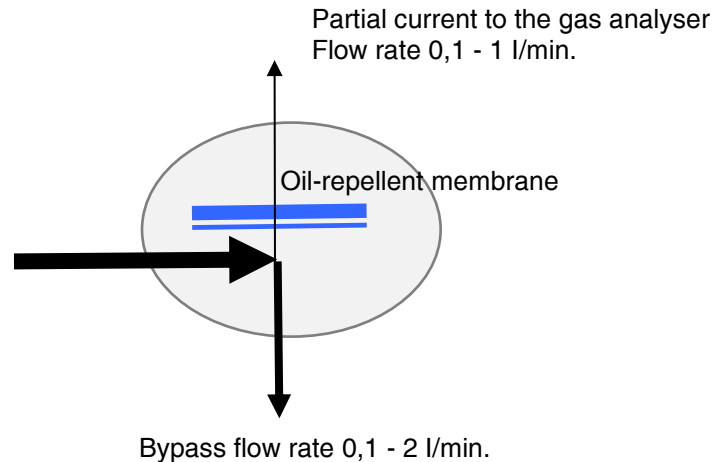
The Water-Oil-Trap is also known as a “Police filter”.

## Schematic representation:

Traditional protection:



Bypass filter:



## Technical specifications:

Scope of delivery: Housing complete with membrane, filter and, wall assembly bracket

Water pressure membrane: 0 - 2,0 bar with DMS (Dual-Membrane-System<sup>®</sup>)

Oil pressure (10W40) membrane: 0 – 0,3 bar with DMS (Dual-Membrane-System<sup>®</sup>)

Gasoline (ROZ 95) Membrane: 0 – 0,2 bar with DMS (Dual-Membrane-System<sup>®</sup>)

The Dual-Membrane-System<sup>®</sup> of the Water-Oil-Traps is a novel membrane system. Condensates such as water, acid, alkali and liquid hydrocarbons, for example, oils and gasolines in refinery process gases are retained.

The design is subject to a legal protection of registered designs (registered number 20 2016 100 476)

Operating pressure for gas: 0 - 50 bar (higher pressures on request)

Gas flow: 0 - 60 l air/h

Pressure drop at 15 l air/h: approx. 30 mbar

Pressure drop at 30 l air/h: approx. 60 mbar

Pressure drop at 60 l air/h: approx. 130 mbar

Diaphragm pore size: < 0.1 µm

Operating temperature: - 20°C - +190°C

Effective filter area: 12 cm<sup>2</sup>

Housing volume: 2 ml

Materials used: Stainless steel type 1.4571, FKM (Viton), PTFE

Wall mounting bracket (option): Stainless steel type 1.4301

Housing dimensions: Diameter 60 mm, height 60 mm, Depth 100 mm (incl. mounting bracket)

Gas connections: GAS-IN 1/8" NPT inside thread

BYPASS 1/8" NPT inside thread

GAS-OUT 1/8" NPT inside thread

Assembly: Wall mounting with assembly bracket (included in scope of delivery)

Assembly advice: Installation of the bypass is recommended.

Consider the max. membrane pressures if no bypass is possible

Gas explosion proof ATEX: ⚡ II 2G Ex h IIC Gb -20°C ≤ Ta ≤ +190°C attestation EPS 19 ATEX 2 178 U

Dust explosion proof ATEX: ⚡ II 2D Ex h IIIC Db -20°C ≤ Ta ≤ +190°C attestation EPS 19 ATEX 2 178 U

Helium leakage test: 2 x 10<sup>-7</sup> mbar l/s

Language operating instructions: German and English (included in the scope of delivery)

Spanish, Italian, French, Russian upon request

Certificates/attestations: 3.1 material quality certificate, NACE-MR0175-98, certificate of conformity ATEX 2014/34/EU, Helium leakage test attestation

### For operation in potentially explosive ambience:

The products can be used in explosive ambience of Zone 1, Zone 2, Zone 21 und 22.

Allowed the explosion classes IIA, IIB und IIC.

The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.

### Helium leakage test:

The product line has been subjected to a helium leak test. Single attestation on request

### SUNOX100-process

Oil and grease-free products for applications with 100% oxygen (on request)

### Article numbers:

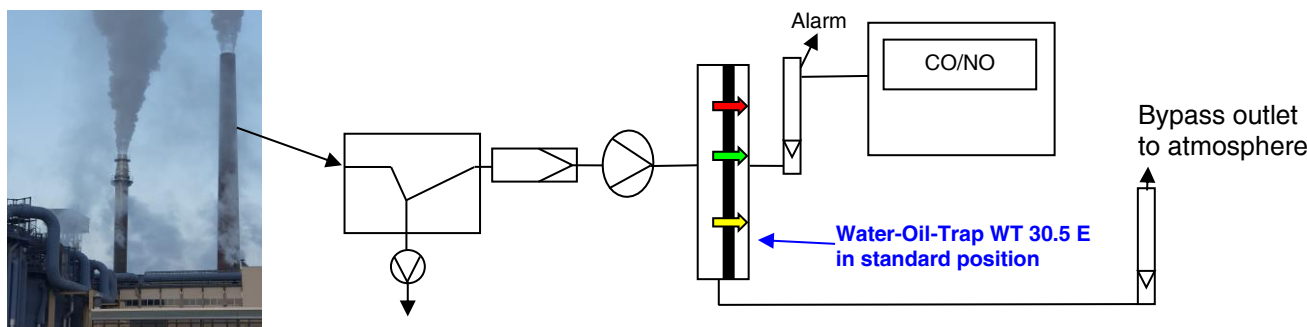
protection of utility patents DE 20 2016 100 476

Article	Article number
Water-Oil-Trap WT 30.5 E Material stainless steel 1.4571 (316 Ti), as per technical specifications. <b>O-rings FKM (standard)</b>	WT305E
Water-Oil-Trap WT 30.5 E Material stainless steel 1.4571 (316 Ti), as per technical specifications. <b>O-rings PTFE</b>	WT305EORPTFE
Water-Oil-Trap WT 30.5 E Material stainless steel 1.4571 (316 Ti), as per technical specifications. <b>O-rings FFKM</b>	WT305EORFFKM
<b>Option:</b>	
1 unit of assembly adapter for front panel assembly, Material plastic (PTFE)	ADAPFROP305
<b>Spare parts:</b>	
Spare membrane, including white membrane, grey membrane and indicator plate	MEM305
Set of O-rings FKM Viton (standard), color green	OR305FKM
Set of O-rings PTFE, color white	OR305PTFE
Set of O-rings FFKM, color black	OR305FFKM
Supporting sieve	STUESI305
Spare parts kit 1, including: 1 x MEM305, 1 x OR305FKM, 1 x STUESI305	ET1PA305

### Note:

- The standard product is equipped with FKM O-rings. For additional information about O-rings, refer to "Informations".
- PTFE O-rings for single use only




### Sample application for flue gas analysis with bypass:

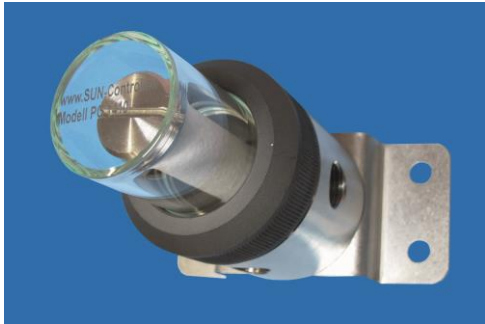






## Particle and coalescence filter model PC 1410 E in a stainless steel housing

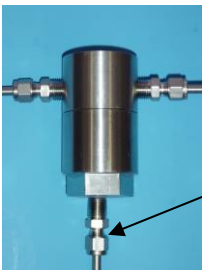
- One body two filtermethodes  
Separation of liquids - particle filter
- Less space is required horizontal mounting
- Can be used up to 350 bar and +200°C
- Gas connections on the body sub frame
- „Easy-Filter-Change-System“  
Simple change of filter element from the front side  
It is not necessary to remove the screw connections
- Self-cleaning via bypass connection
- Made in Germany    hydrogen tested
- Certificates: 3.1 material quality certificate, ATEX 2014/34/EU, Helium leakage tested



### Functional description:

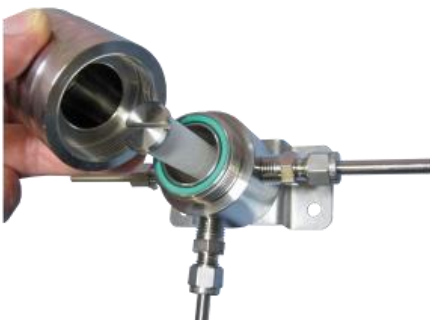
The PC 1410 model is used in the gas processing during the process gas analytics. The horizontal installation position allows less space requirement. Thanks to different filter elements, gases/liquids can be filtered (particle filter function) or liquids/aerosols can be deposited (coalescence filter function). All the gas connections have been provided for this. The filter housing can be rotated by 360° such that all the connection variants of the gas inlets and gas outlets are possible. The filter element is exchanged in a very service-friendly manner from the front side of the filter. A fussy removal of the screw connections is no longer necessary as all the gas connections are located on the firmly mounted filter base. The filter element is blocked by a retaining screw and thus cannot fall out inadvertently. The possibility of connecting a bypass is provided.

### Comparison of the traditional filter technology with the new SUN-Control-Analytik filter



The image shows a traditional bypass/coalescence filter. The disadvantages of the design are:

- Huge space requirement
- The lower screw connection must be removed at the time of changing the filter
- There is a risk of leakage
- Risk of injury during the discharge of corrosive liquids

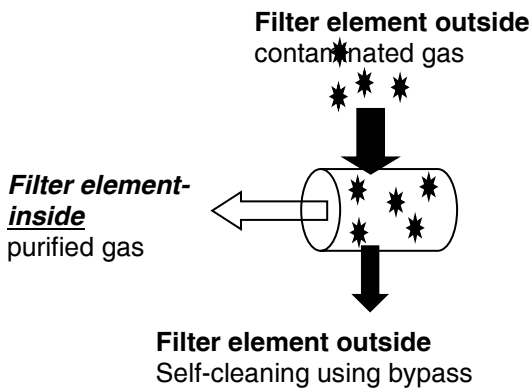


The new filter model PC 1410 by SUN-Control-Analytik is mounted horizontally. All the gas connections are attached on the lower side of the filter, so that the compact filter unit saves a lot of space. It is not necessary to remove the screw connections when changing the filter.



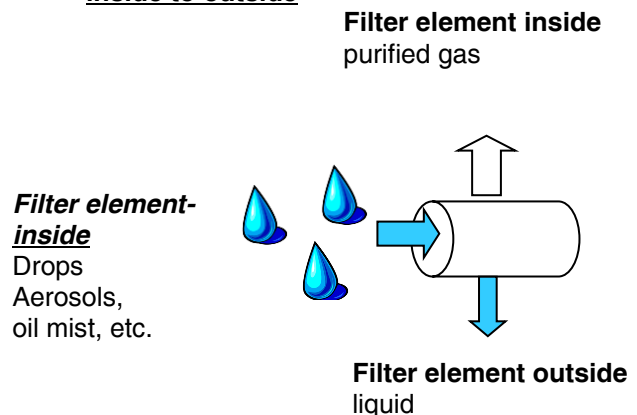
### **Schematic representation of particle filtration:**

Flow direction through the filter element from **outside to inside**



### **Schematic representation of coalescence filtration (liquid deposition):**

Flow direction through the filter element from **inside to outside**



### **Technical specifications:**

**Scope of delivery:** Housing, retaining screw for filter element, O-ring FKM (Viton) assembly bracket (optional), filter element (optional)

**Materials used:** Stainless steel type 1.4571, FKM (Viton), silicate glass (filter element), Duran glass (only D-models)

**Wall mounting bracket (option):** Stainless steel type 1.4301

**Operating pressure:** 0 - 350 bar. With Duran glass, 0 - 5 bar (till +25°C), 0 - 4 bar (till +80°C)

**Gas flow:** 0 - 1000 l air/h

**Pressure drop at 100 l air/h:** approx. 5 mbar

**Pressure drop at 200 l air/h:** approx. 10 mbar

**Flow rate of the liquid:** 400 l water/h at 1 bar pressure

**Flow rate of the liquid:** 500 l water/h at 2 bar pressure

**Operating temperature:** - 20°C - +200 °C (higher temperatures on request)

**With Duran glass:** - 5 °C - +80 °C

**Housing dimensions:** Diameter 60 mm, length 100 mm

**Housing volume:** 35 ml

**Effective filter area:** 70 cm<sup>2</sup>

**Gas connection 1:** 1/4" NPT inside thread (filter element exterior)

**Gas connection 2:** 1/4" NPT inside thread (filter element interior)

**Gas connection 3:** 1/4" NPT inside thread (filter element exterior)

**Gas connection 4:** 1/4" NPT inside thread (filter element exterior)  
(G-thread upon request)

**Assembly:**

- Wall mounting using retaining bracket (optional)
- Front panel mounting using retaining bracket (optional)

**Gas explosion proof ATEX:** II 2G Ex h IIC Gb -20°C ≤ Ta ≤ +200°C Bescheinigung EPS 19 ATEX 2 187 U

**Dust explosion proof ATEX:** II 2D Ex h IIIC Db -20°C ≤ Ta ≤ +200°C Bescheinigung EPS 19 ATEX 2 187 U

**Helium leakage test:** 2 x 10<sup>-9</sup> mbar l/s (PC 1410 E)

**Language operating instructions:** German and English (included in the scope of delivery)  
Spanish, Italian, French, Russian upon request

**Certificates/attestations:** 3.1 material quality certificate, NACE-MR0175-98, certificate of conformity ATEXv2014/34/EU, Helium leakage test attestation

### **For operation in potentially explosive ambience:**

The products can be used in explosive ambience of Zone 1, Zone 2, Zone 21 und 22.

Allowed the explosion classes IIA, IIB und IIC.

The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.

### **Helium leakage test:**

The product line has been subjected to a helium leak test. Single attestation on request

### **SUNOX100-process**

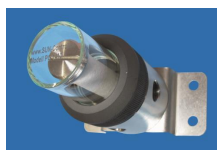
Oil and grease-free products for applications with 100% oxygen (on request)

Article numbers:



Filter housing with filter top made of stainless steel:

Article	Article number
Filter housing, material stainless steel 1.4571 (316 Ti), filter top made of stainless steel, with retaining screw for filter element, <b>with O-ring made of FKM (Viton)</b> , without filter element, without assembly bracket	PC1410E
Filter housing, material stainless steel 1.4571 (316 Ti), filter top made of stainless steel, with retaining screw for filter element, <b>with O-ring made of PTFE</b> , without filter element, without assembly bracket	PC1410EORPTFE
Filter housing, material stainless steel 1.4571 (316 Ti), filter top made of stainless steel, with retaining screw for filter element, <b>with O-ring made of FFKM</b> , without filter element, without assembly bracket	PC1410EORFFKM
Filter housing material Hastelloy HC 22 or 1.4462-Super Duplex	



Filter housing with filter top made of Duran glass:

Article	Article number
Filter housing, material stainless steel 1.4571 (316 Ti), with filter top made of Duran glass, with retaining screw for filter element, <b>with O-ring made of FKM (Viton)</b> , without filter element, without assembly bracket	PC1410ED
Filter housing, material stainless steel 1.4571 (316 Ti), with filter top made of Duran glass, with retaining screw for filter element, <b>with O-ring made of PTFE</b> , without filter element, without assembly bracket	PC1410EDORPTFE
Filter housing, material stainless steel 1.4571 (316 Ti), with filter top made of Duran glass, with retaining screw for filter element, <b>with O-ring made of FFKM</b> , without filter element, without assembly bracket	PC1410EDORFFKM
Filter housing material Hastelloy HC 22 or 1.4462-Super Duplex	

Note:

- The standard product is equipped with FKM O-rings. For additional information about O-rings, refer to "Informations".
- PTFE O-rings for single use only

Note: The PC 1410 model has 4 gas connections. If only two are used e.g. when using the particle filter (GAS-IN and GAS-OUT), two blind plugs will be required. If you additionally connect a bypass, only one blind plug is necessary in that case. Please adhere to this in your next order

Ordering aid: what do I need for a complete filter?

1. Filter housing, 2. Filter element, 3. Assembly bracket (you can also use your own system),
4. Blind plug (the filter housing has 4 connections)

#### Filter elements:

Article	Article number
Set (5 units) of filter elements for <b>particle filtration</b> , Material borosilicate micro glass fibres, pore size 0.1 µm, deposition rate 99.999%	FEPPC1410
Set (5 units) of filter elements for <b>coalescence</b> application (removal of oils and aerosoles) and <b>particle filtration</b> . Material borosilicate micro glass fibres, pore size 0.1 µm, deposition rate 99.999%	FECPC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>1 µm</b>	FEPTFE1PC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>10 µm</b>	FEPTFE10PC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>25 µm</b>	FEPTFE25PC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>50 µm</b>	FEPTFE50PC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>100 µm</b>	FEPTFE100PC1410
1 unit of filter element for <b>filtration of liquids made of stainless steel 1.4401</b> pore size <b>1 µm</b>	FESS1PC1410
1 unit for filter element for <b>filtration of liquids</b> made of stainless steel 1.4401 pore size <b>10 µm</b>	FESS10PC1410
1 unit of filter element for <b>filtration of liquids made of stainless steel 1.4401</b> pore size <b>25 µm</b>	FESS25PC1410

Note: Further pore sizes on request.

#### Options and spare parts:

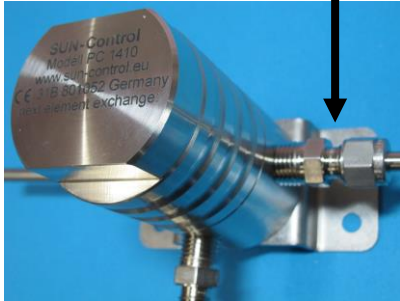
Article	Article number
1 unit of blind plug made of stainless steel, for locking the unused gas connection	VSPC1410 E
1 unit of assembly bracket made of stainless steel 1.4571 <b>for wall mounting</b>	MONWIWAMOPC1410
1 unit of assembly bracket made of stainless steel 1.4571 <b>for front panel</b> installation	MONWIFROPPC1410
Crash ring made of Plexiglas for Duran glass filter upper part	BSPC1410
1 unit of filter upper part made of Duran glass	FODGPC1410
1 unit of O-ring FKM (Viton) standard, color green	ORPC1410FKM
1 unit of O-ring PTFE, color white	ORPC1410PTFE
1 unit of O-ring FFKM, color black	ORPC1410FFKM

Note: The standard product is equipped with FKM O-rings. For additional information about O-rings, refer to "Information about Water-Traps"

## Options:

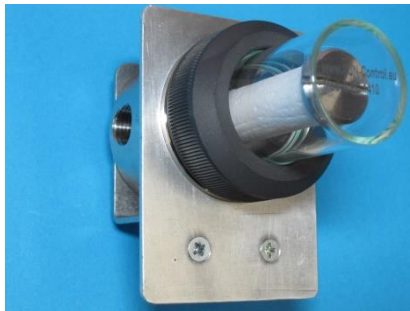
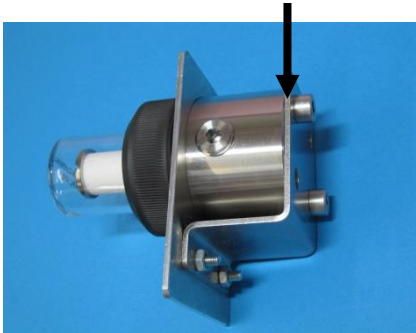
### Assembly bracket made of stainless steel for wall mounting

Item number: MONWIWAMOPC1410



### Assembly bracket made of stainless steel for front panel installation

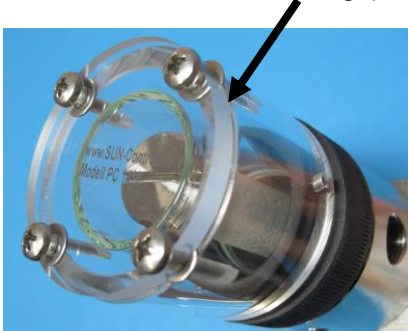
Item number: MONWIFROPPC1410



### Crash ring made of Plexiglas for Duran glass filter upper part

Item number: BSPC1410

- If the glass breaks, the crash ring offers personal protection
- Pressure relief above 360° gap between round component





**XL size**  
**PC 1410 E XL**

**Standard size**  
**PC 1410 E**



## Particle and coalescence filter model PC 1410 E XL in a stainless steel housing

- XL housing variant
- 4 x size of standard product
- One body two filtermethodes  
Separation of liquids - particle filter
- Less space is required horizontal mounting
- Can be used up to 350 bar and +200°C
- Gas connections on the body sub frame
- „Easy-Filter-Change-System“  
Simple change of filter element from the front side  
It is not necessary to remove the screw connections
- Self-cleaning via bypass connection
- Made in Germany  
- Certificates: 3.1 material quality certificate, ATEX 2014/34/EU, Helium leakage tested

### Functional description:

The PC 1410 model is used in the gas processing during the process gas analytics. The horizontal installation position allows less space requirement. Thanks to different filter elements, gases/liquids can be filtered (particle filter function) or liquids/aerosols can be deposited (coalescence filter function). All the gas connections have been provided for this. The filter housing can be rotated by 360° such that all the connection variants of the gas inlets and gas outlets are possible. The filter element is exchanged in a very service-friendly manner from the front side of the filter. A fussy removal of the screw connections is no longer necessary as all the gas connections are located on the firmly mounted filter base. The filter element is blocked by a retaining screw and thus cannot fall out inadvertently. The possibility of connecting a bypass is provided.

### Technical specifications:

Scope of delivery:	Housing, retaining screw for filter element, O-ring FKM (Viton) assembly bracket (optional), filter element (optional)	
Materials used:	Stainless steel type 1.4571, FKM (Viton), silicate glass (filter element), Duran glass (only D-models)	
Wall mounting bracket (option):	Stainless steel type 1.4301	
Operating pressure:	0 - 350 bar. With Duran glass 0 - 3 bar (till +25°C), 0 - 2 bar (till +80°C)	
Gas flow:	0 - 3000 l air/h	
Pressure drop at 100 l air/h:	approx. 3 mbar	
Pressure drop at 200 l air/h:	approx. 5 mbar	
Flow rate of the liquid:	800 l water/h at 1 bar pressure	
Flow rate of the liquid:	1000 l water/h at 2 bar pressure	
Operating temperature:	- 20°C - +200 °C	
With Duran glass:	- 5 °C - +80°C	
Housing dimensions:	Diameter 75 mm, length 120 mm	
Housing volume:	100 ml	
Effective filter area:	280 cm <sup>2</sup>	
Gas connection 1:	¼" NPT inside thread (filter element exterior)	on request ½" inside thread
Gas connection 2:	¼" NPT inside thread (filter element interior)	on request ½" inside thread
Gas connection 3:	¼" NPT inside thread (filter element exterior)	on request ½" inside thread
Gas connection 4:	¼" NPT inside thread (filter element exterior)	on request ½" inside thread
	(G-thread upon request)	
Assembly:	Wall mounting using retaining bracket (optional)	

Gas explosion proof ATEX:	II 2G Ex h IIC Gb	-20°C ≤ Ta ≤ +200°C attestation EPS 19 ATEX 2 187 U
Dust explosion proof ATEX:	II 2D Ex h IIIC Db	-20°C ≤ Ta ≤ +200°C attestation EPS 19 ATEX 2 187 U
Language operating instructions:	German and English (included in the scope of delivery) Spanish, Italian, French, Russian upon request	
Certificates/attestations:	3.1 material quality certificate, NACE-MR0175-98, certificate of conformity ATEX 2014/34/EU, Helium leakage test attestation	

**For operation in potentially explosive ambience:**

The products can be used in explosive ambience of Zone 1, Zone 2, and Zone 21 und 22.

Allowed the explosion classes IIA, IIB und IIC.

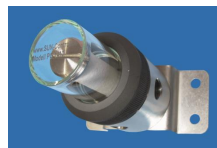
The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.

**Article numbers:**



**Filter housing with filter top made of stainless steel:**

Article	Article number
Filter housing, material stainless steel 1.4571 (316 Ti), filter top made of stainless steel, with retaining screw for filter element, <b>with O-ring made of FKM (Viton)</b> , without filter element, without assembly bracket	PC1410EXL
Filter housing, material stainless steel 1.4571 (316 Ti), filter top made of stainless steel, with retaining screw for filter element, <b>with O-ring made of PTFE</b> , without filter element, without assembly bracket	PC1410EXLORPTFE
Filter housing, material stainless steel 1.4571 (316 Ti), filter top made of stainless steel, with retaining screw for filter element, <b>with O-ring made of FFKM</b> , without filter element, without assembly bracket	PC1410EXLORFFKM
Filter housing material Hastelloy HC 22 or 1.4462-Super Duplex	



**Filter housing with filter top made of Duran glass:**

Article	Article number
Filter housing, material stainless steel 1.4571 (316 Ti), with filter top made of Duran glass, with retaining screw for filter element, <b>with O-ring made of FKM (Viton)</b> , without filter element, without assembly bracket	PC1410EDXL
Filter housing, material stainless steel 1.4571 (316 Ti), with filter top made of Duran glass, with retaining screw for filter element, <b>with O-ring made of PTFE</b> , without filter element, without assembly bracket	PC1410EDXLORPTFE
Filter housing, material stainless steel 1.4571 (316 Ti), with filter top made of Duran glass, with retaining screw for filter element, <b>with O-ring made of FFKM</b> , without filter element, without assembly bracket	PC1410EDXLORFFKM
Filter housing material Hastelloy HC 22 or 1.4462-Super Duplex	



**Filter elements:**

Article	Article number
Set (5 units) of filter elements for <b>particle filtration</b> , Material borosilicate micro glass fibres, pore size 0.1 µm, deposition rate 99.999%	FEPPC1410XL
Set (5 units) of filter elements for <b>coalescence application</b> (removal of oils and aerosols) and particle filtration. Material borosilicate micro glass fibres, pore size 0.1 µm, deposition rate 99.999%	FECPC1410XL
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>1 µm</b>	FEPTFE1PC1410XL
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>10 µm</b>	FEPTFE10PC1410XL
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>25 µm</b>	FEPTFE25PC1410XL
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>50 µm</b>	FEPTFE50PC1410XL
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>100 µm</b>	FEPTFE100PC1410XL
1 unit of filter element for <b>filtration of liquids</b> made of stainless steel 1.4404 pore size <b>1 µm</b>	FESS1PC1410XL
1 unit of filter element for <b>filtration of liquids</b> made of stainless steel 1.4404 pore size <b>10 µm</b>	FESS10PC1410XL
1 unit of filter element for <b>filtration of liquids</b> made of stainless steel 1.4404 pore size <b>25 µm</b>	FESS25PC1410XL

**Filter accessories and spare parts:**

Article	Article number
1 unit of bling plug made of stainless steel, for locking the unused gas connection	VSPC1410E
1 unit of assembly bracket made of stainless steel 1.4571 for <b>wall mounting</b>	MONWIWAMOPC1410
1 unit of filter upper part, Duran glass	FODGPC1410XL
1 unit of O-ring FKM (Viton) standard, color green	ORPC1410XLFKM
1 unit of O-ring PTFE, color white	ORPC1410XLPTEF
1 unit of O-ring FFKM, color black	ORPC1410XLFFKM

**Note:**

- The standard product is equipped with FKM O-rings. For additional information about O-rings, refer to "Informations".
- PTFE O-rings for single use only



Note: The PC 1410 model has 4 gas connections. If only two are used e.g. when using the particle filter (GAS-IN and GAS-OUT), two blind plugs will be required. If you additionally connect a bypass, only one blind plug is necessary in that case.

Please adhere to this in your next order

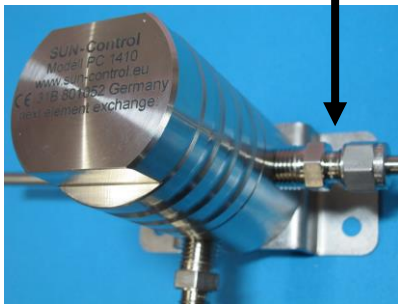
Ordering aid: what do I need for a complete filter?

1. Filter housing
2. Filter element
3. Assembly bracket (you can also use your own system)
4. Blind plug (the filter housing has 4 connections)

### Options:



#### Assembly bracket made of stainless steel for wall mounting

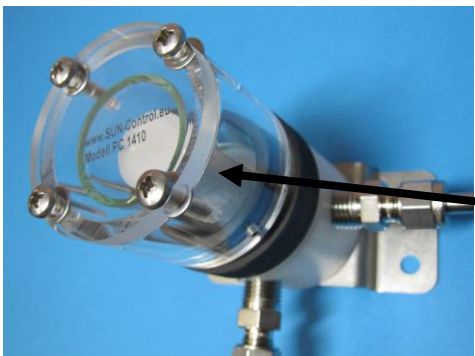
Item number: MONWIWAMOPC1410





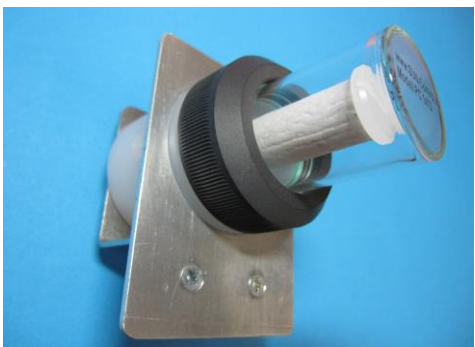
## Particle and coalescence filter model PC 1410 PVDF model PC 1410 PVDF EL

- One body two filter methods
- Separation of liquids - particle filter
- Less space is required horizontal mounting
- Self-cleaning via bypass connection
- Gas connections on the body sub frame  
„Easy-Filter-Change-System“  
Simple change of filter element from the front side  
To disconnect fittings is not necessary!
- Made in Germany  
- Certificates: ATEX 2014/34/EU

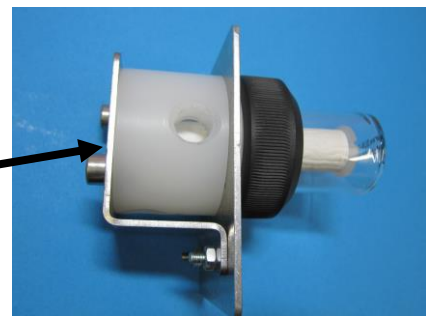


### Optional:

- Crash ring made of Plexiglas
- If the glass breaks, the crash ring offers personal protection
- Pressure relief above 360° gap between round component and disc



Easy  
front panel installation  
using assembly bracket  
(optional)

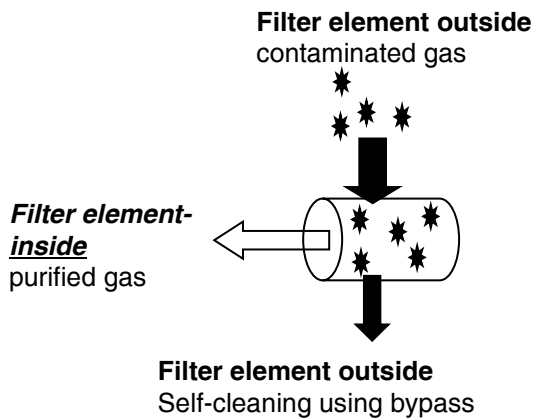


### Functional description:

The PC 1410 model is used in the gas processing during the process gas analytics. The horizontal installation position allows less space requirement. Thanks to different filter elements, gases/liquids can be filtered (particle filter function) or liquids/aerosols can be deposited (coalescence filter function). All the gas connections have been provided for this. The filter housing can be rotated by 360° such that all the connection variants of the gas inlets and gas outlets are possible. The filter element is exchanged in a very service-friendly manner from the front side of the filter. A fussy removal of the screw connections is no longer necessary as all the gas connections are located on the firmly mounted filter base. The filter element is blocked by a retaining screw and thus cannot fall out inadvertently. The possibility of connecting a bypass is provided.

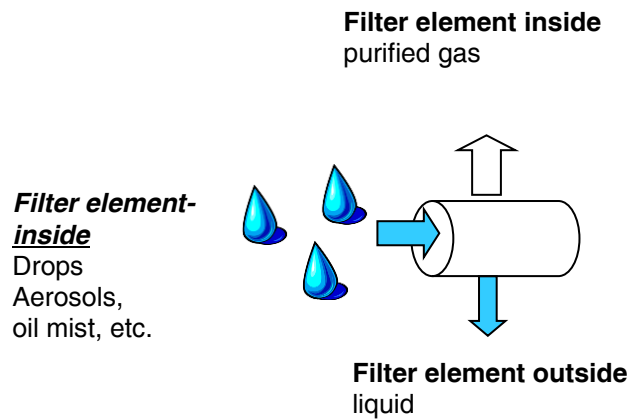
### **Schematic representation of particle filtration:**

Flow direction through the filter element from  
outside to inside



### **Schematic representation of coalescence filtration (liquid deposition):**

Flow direction through the filter element from  
inside to outside



### **Technical specifications:**

Scope of delivery:	Housing, retaining screw for filter element, O-ring FKM (Viton) assembly bracket (optional), filter element (optional)
Materials used:	PVDF, FKM, Duran glass (upper part of the filter)
PC 1410 PVDF	PVDF (polyvinylidene fluoride) with carbon content, electroconductive ( $10^6 \Omega/\text{mtr.}$ ) <u>Housing colour black</u> , FKM, Duran glass (upper part of the filter)
PC 1410 PVDF EL:	
Wall mounting bracket (option):	Stainless steel type 1.4301

Operating pressure with filter top made of Duran glass:	0 - 5 bar (till +25°C), 0 - 4 bar (till +80°C)
Operating pressure with filter top made of PVDF:	0 - 10 bar
Gas flow:	0 - 1000 l air/h
Pressure drop at 100 l air/h:	approx. 5 mbar
Pressure drop at 200 l air/h:	approx. 10 mbar
Flow rate of the liquid:	400 l water/h at 1 bar pressure
Flow rate of the liquid:	500 l water/h at 2 bar pressure

Operating temperature:	- 5 °C - +80 °C
Housing dimensions:	Diameter 60 mm, length 100 mm
Housing volume:	35 ml
Effective filter area:	70 cm <sup>2</sup>

Gas connection 1:	1/4" G - inside thread (filter element exterior)
Gas connection 2:	1/4" G - inside thread (filter element interior)
Gas connection 3:	1/4" G - inside thread (filter element exterior)
Gas connection 4:	1/4" G - inside thread (filter element exterior)
Assembly:	Wall mounting using retaining bracket (optional) Front panel mounting using retaining bracket (optional)

Gas explosion proof:	Ex II 2G Ex h IIB Gb -5°C ≤ Ta ≤ +80°C attestation EPS 19 ATEX 2 187 U
Language operating instructions:	German and English (included in the scope of delivery) Spanish, Italian, French, Russian upon request
Certificates/attestations:	certificate of conformity ATEX 2014/34/EU

### **For operation in potentially explosive ambience:**

The products can be used in explosive ambience of Zone 1 and Zone 2.

Allowed the explosion classes IIA and IIB.

The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.



## Article

Article	Article number
Filter housing material <b>PVDF</b> , filter upper part made of <b>Duran glass</b> , with retaining screw for filter element, with O-ring made of FKM (Viton), without filter element, without assembly bracket	PC1410PVDF
Filter housing material <b>PVDF</b> , filter upper part made of <b>PVDF</b> , with retaining screw for filter element, with O-ring made of FKM (Viton), without filter element, without assembly bracket	PC1410PVDFO
Filter housing material <b>PVDF EL</b> , filter upper part made of Duran glass, with retaining screw for filter element, with O-ring made of FKM (Viton), without filter element, without assembly bracket	PC1410PVDFEL
Set (5 units) of filter elements for <b>particle filtration</b> , Material borosilicate micro glass fibres, pore size 0.1 µm, deposition rate 99.999%	FEPPC1410
Set (5 units) of filter elements for <b>coalescence application</b> (removal of oils and aerosols) and particle filtration. Material borosilicate micro glass fibres, pore size 0.1 µm, deposition rate 99.999%	FECPC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>1 µm</b>	FEPTFE1PC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>10 µm</b>	FEPTFE10PC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>25 µm</b>	FEPTFE25PC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>50 µm</b>	FEPTFE50PC1410
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>100 µm</b>	FEPTFE100PC1410
1 unit of blind plug PVDF, for locking the unused gas connection	VSPC1410PVDF
1 unit of assembly bracket made of stainless steel 1.4571 for <b>wall mounting</b>	MONWIWAMOPC1410
1 unit of assembly bracket made of stainless steel 1.4571 for <b>front panel installation</b>	MONWIFROPPC1410
Crash ring made of Plexiglas for Duran glass filter upper part	BSPC1410
<b>Spare parts:</b>	
1 unit of filter upper part made of Duran glass	FODGPC1410
1 unit of O-ring FKM (Viton) standard, color green	ORPC1410FKM
1 unit of O-ring PTFE, color white	ORPC1410PTFE
1 unit of O-ring FFKM	ORPC1410FFKM

**Note:** The PC 1410 model has 4 gas connections. If only two are used e.g. when using the particle filter (GAS-IN and GAS-OUT), two blind plugs will be required. If you additionally connect a bypass, only one blind plug is necessary in that case. Please adhere to this in your next order.



## Acid filter model SF 20.13

- Removal drops of acid and aerosols in flue gas
- Reduction of acid dew point
- Prohibition of corrosion damages on gas analysers
- High deposition rate of 99,99%
- Made in Germany  
- Certificates: ATEX 2014/34/EU

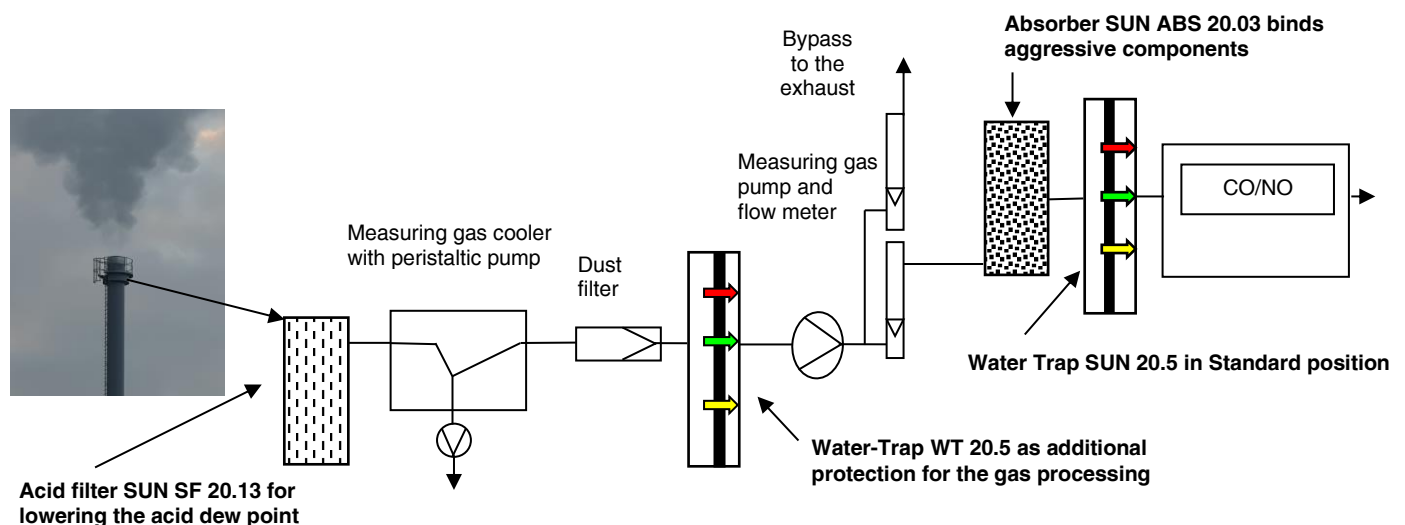
### Functional description:

The acid filter is designed for the **removal of aerosols** from the gas flow of predominantly emission measurements. This deals with floating liquid droplets (aerosols), which are deposited in a specially built filter matrix. This takes place with high efficiency because the gas flow is directed from inside to outside by the filter body. Here, the small liquid droplets are coalesced until large drops have formed, which sink in the filter element as a result of gravity and accumulate at the bottom of the glass tank. The service life of the filter element depends on the load of the measuring gas due to solids.

### Assembly:

Installation of the acid filter ***in front of*** the measuring gas cooler. The acid filter must be mounted vertically. The condensate should be able to accumulate in the lower part of the glass tank. The gas connections are marked with arrows. The measuring gas outlet allows a variable immersion depth of the Teflon hose. The deposited liquid is carried along by the measuring gas outlet of the acid filter to the measuring gas cooler. For this, the hose must be inserted in the measuring gas outlet up to a few mm below the lower edge of the filter element in the flask (see image).

### Gas flow diagram:



In case of large condensate quantities, the condensate can be disposed of manually using the optimal connection or using an additional peristaltic pump.

Option:

Connection adapter condensate outlet for 6/4 mm hose connection

Item number: VEKOSF2013



KONDENSAT-OUT

### Technical specifications:

Scope of delivery: Housing, filter element, wall assembly bracket  
 Materials used: Borosilicate micro glass fibres, PVDF, Duran glass, PP, FKM, ss 1.4301 (bracket)  
 Operating pressure: 0 - 500 mbar  
 Gas flow: 0 - 300 l air/h

Pressure drop at 300 l air/h: approx. 10 mbar  
 Operating temperature: -5°C - +80°C  
 Housing dimensions: Diameter 90 mm, length 185 mm  
 Housing volume: 135 ml  
 Effective filter area: 170 cm<sup>2</sup>  
 Gas connections: GAS-IN 6/4 mm hose fitting  
 GAS-OUT 6/4 mm hose fitting  
 KONDENSAT-OUT 6/4 mm hose fitting (Option)

Assembly: Wall mounting with assembly bracket (included in scope of delivery)  
 Gas explosion proof ATEX: II 2G Ex h IIB Gb -5°C ≤ Ta ≤ +80°C attestation EPS 19 ATEX 2 187 U  
 Language operating instructions: German and English (included in the scope of delivery)  
 Spanish, Italian, French, Russian upon request  
 Certificates/attestations: certificate of conformity ATEX 2014/34/EU

### For operation in potentially explosive ambience:

The products can be used in explosive ambience of Zone 1 and Zone 2.

Allowed the explosion classes IIA and IIB.

The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.

### Article numbers:



Article	Article number
Acid filter complete with retaining bracket and filter element	SF2013
<b>Options:</b>	
Connection adapter condensate outlet for 6/4 mm hose connection	VEKOSF2013
<b>Spare parts:</b>	
1 pair (2 units) of filter elements, material borosilicate micro glass fibres	2FESF2013
5 pairs (10 units) of filter elements, material borosilicate micro glass fibres	10FESF2013
10 pairs (20 units) of filter elements, material borosilicate micro glass fibres	20FESF2013
1 unit of O-ring FKM	ORSF2013FKM
1 unit closing cap red	VKAPSF2013
1 unit glass cover	GGSF2013

**Note:** Filter elements for acid filter can be offered only in pairs





## Particle filter model PF 20.17

- Separation of dust particles
- PTFE filter elements
- High deposition rate of 99,99%
- Made in Germany  
- Certificates: ATEX 2014/34/EU


### Functional description:

The filter model PF 20.17 is designed for the removal of dust particle from the measuring gas flow, predominantly of emission measurements. This takes place with high efficiency. There are different pore sizes of filter elements available. Filter elements made of PTFE where chosen as the "high end" material, which prevents memory effects.

### Technical specifications:

Scope of delivery: Housing, PTFE filter element, wall assembly bracket  
Materials used: PTFE, Duran glass, PP, FKM, ss 1.4301 (bracket)  
Operating pressure: 0 - 500 mbar  
Gas flow: 0 - 300 l air/h

Pressure drop at 120 l air/h: approx. 10 mbar  
Operating temperature: -5°C - +80°C  
Housing dimensions: Diameter 90 mm, length 165 mm  
Housing volume: 135 ml  
Effective filter area: 170 cm<sup>2</sup>  
Gas connections: GAS-IN 6/4 mm hose fitting  
GAS-OUT 6/4 mm hose fitting

Assembly: Wall mounting with assembly bracket (included in scope of delivery)  
Language operating instructions: German and English (included in the scope of delivery)  
Spanish, Italian, French, Russian upon request  
Gas explosion proof ATEX:  II 2G Ex h IIB Gb -5°C ≤ Ta ≤ +80°C attestation EPS 19 ATEX 2 187 U


### Article numbers:

Article	Article number
Particle filter complete with assembly bracket and PTFE filter element poresize <b>2µm</b>	PF2017-2
Particle filter complete with assembly bracket and PTFE filter element poresize <b>25µm</b>	PF2017-25
Particle filter complete with assembly bracket and PTFE filter element poresize <b>100µm</b>	PF2017-100
<b>Spare parts:</b>	
1 unit PTFE filter element poresize <b>2µm</b>	FEPTFE2PF2017
1 unit PTFE filter element poresize <b>25µm</b>	FEPTFE25PF2017
1 unit PTFE filter element poresize <b>100µm</b>	FEPTFE100PF2017
1 unit of O-ring FKM	ORPF2017FKM
1 unit glass cover	GGPF2017

Note: Filter elements with other pore sizes on request.



## Absorber model ABS 20.03

- Removal of aggressive components in flue gas
- Sacrificial materials prevent corrosion damages on gas analysers
- High deposition rate of 99,99%
- Made in Germany 

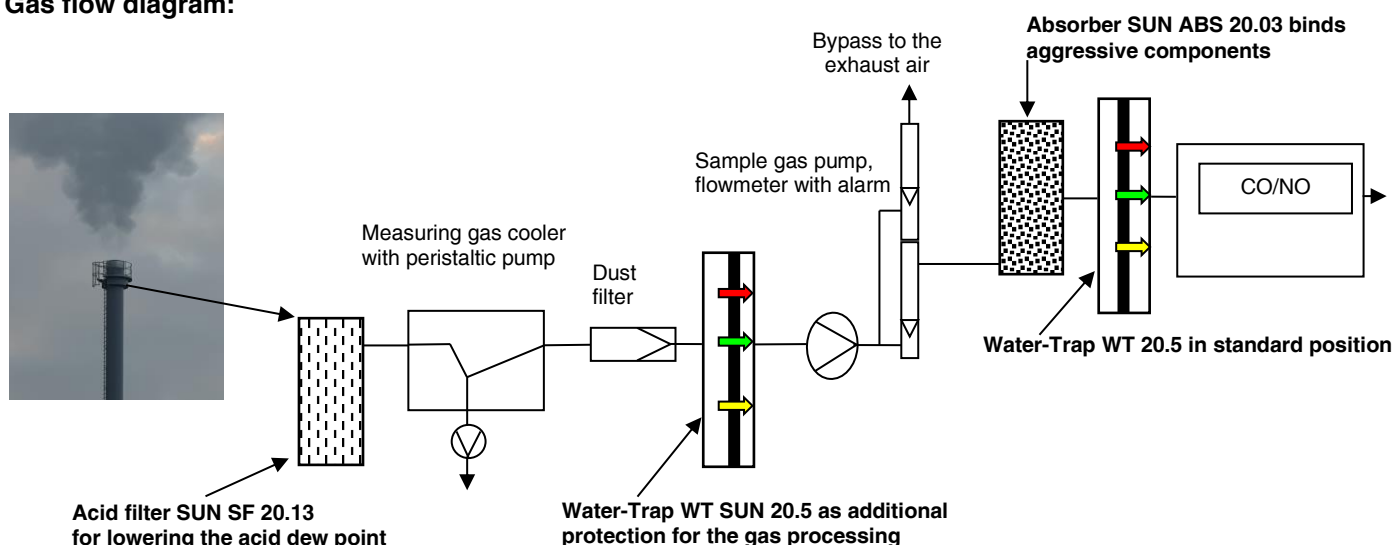
### Functional description:

The absorber is designed for the **removal of aggressive components (SO<sub>3</sub>, HF, HCL, H<sub>2</sub>S)** from the measuring gas flow, predominantly of emission measurements. This deals with responsive gases/aerosols, which are absorbed by the filled sacrificial materials. This takes place with high efficiency. The service life of the sacrificial materials depends on the load of the measuring gas. The measuring components (O<sub>2</sub>, CO, CO<sub>2</sub>, CnHm, NO<sub>x</sub>, SO<sub>2</sub>, NH<sub>3</sub>) are not influenced by the sacrificial materials based on experience.

### Assembly:

Installation of the absorber between the flow meter and the condensate separator in front of the analyser. The absorber SUN ABS 20.03 must **be assembled vertically**. A horizontal position would guide away the gases to be absorbed, in the most unfavourable case, over the sacrificial materials without any reaction. Two spring steel clips are enclosed for the wall mounting.

### Gas flow diagram:



#### Technical specifications:

Scope of delivery:	Absorber container with filling, 2 pieces wall mounting clamps
Materials used:	PVDF, Duran-Glas, PP, FKM, spring steel (mounting clamps)
Operating pressure:	0 - 500 mbar
Gas flow:	0 - 120 l air/h
Pressure drop at 120 l air/h:	approx. 10 mbar
Operating temperature:	+ 5°C - + 90°C
Housing dimensions:	Diameter 50 mm, length 300 mm
Housing volume:	150 ml
Gas connections:	GAS-IN 6/4 mm hose fitting
	GAS-OUT 6/4 mm hose fitting
Assembly:	Wall mounting with assembly bracket (included in scope of delivery)
Language operating instructions:	German and English (included in the scope of delivery) Spanish, Italian, French, Russian upon request

#### Article numbers:

Article	Article number
Absorber complete, with retaining bracket and filling materials	ABS2003
Absorber stain less steel, complete, with wall monting bracket and filling materials	ABS2003E
<b>Options:</b>	
Crack protection for glas body (transparent)	BSABS2003
<b>Spare parts:</b>	
1 set refill materials for absorber ABS 20.03	OPFABS2003
1 set refill for absorber ABS 20.03E	OPFABS2003E
1 unit of O-ring FKM	ORABS2003FKM
1 piece connection cap (red) complete with screw connection and O-ring	KAPABS2003
1 replacement glass tube for absorber ABS2003	GRABS2003

#### Illustration

Absorber heavily consumed

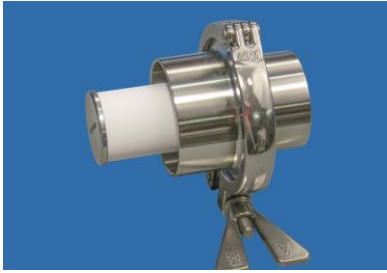


Absorber refill materials





Absorber (ABS2003E) stainless steel model complete with mountig bracket





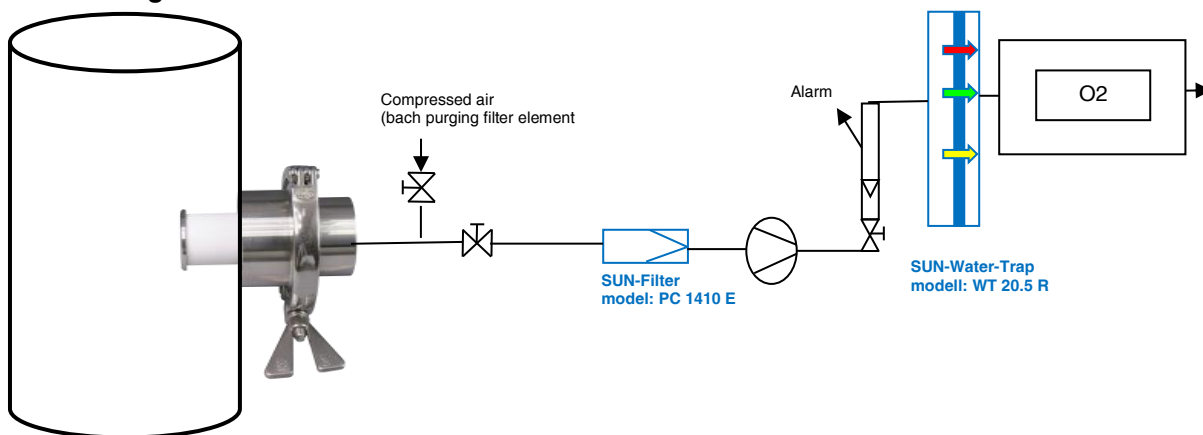
## Gas sampling filter model GEF 26

- Process gas extraction for gas analyzers
- Inlying dust filter
- Less space requirement
- „Easy-Filter-Change-System“ by Tri-Clamp technique
- Self-cleaning via back purging
- Made in Germany  
- Certificates: 3.1 material certificate, ATEX 2014/34/EU

### Functional description:

The gas sampling filter model GEF 26 is used for gas sampling in process gas analysis. The construction allows a small footprint. The in-process filter can be installed using various connection techniques. Various filter elements / pore sizes are available. The immersion depth of the filter element can be varied over several extensions (option). For the internal filter a dust deflector (option, item STAWGEF26) is available.

### Gas flow diagram:



The sample gas is pre-cleaned via the gas sampling filter model GEF 26. The filter model PC1410 E supplements the filter sequence. The Water-Trap model WT 20.5R is used for fine filtration and at the same time as protection against possible condensate break-in (police filter).

### Technical specifications:

Scope of delivery:	Filter housing with retaining screw for filter element, Tri-Clamp with wing nut, Tri-Clamp seal FKM (Viton), weld-in nozzle, filter elements (optional) PTFE porous or stainless steel mesh 1.4404
Materials used:	Stainless steel type 1.4301 (SS304), FKM (Viton), PTFE (filter element)
Operating pressure:	-0,5 – 6 bar
Compressed air for back purging:	1 - 6 bar
Gas flow:	0 - 1000 l air/h

Pressure drop at 200 l air/h:	ca. 10 mbar
Dust loading:	0 - 10 mg/m <sup>3</sup> *
Operating temperature:	-20°C - +150°C
Housing volume:	35 ml
Effective filter area:	70 cm <sup>2</sup>
Gas connections:	¼" NPT- inside thread, (¼" G- inside thread on request)
Housing dimensions:	Diameter mounting clamp 135 mm, total length 120 mm
Immersion depth filter element:	35 mm
Dipping length dust deflector:	65 mm (short), 115 mm (long)
Installation with weld-in nozzle:	Weld-in nozzle DN 50, DIN 32676, Reihe B lang, diameter 60,5 mm
(Alternative)	
Installation with circular flange plate:	Circular flange plate DN 50 PN 6, material: stainless steel (1.4301), diameter 60,5 mm Dimensions: outside diameter 140 mm, bolt circle 110 mm, number 4, whole diameter 14 mm, material thickness 3 mm
Gas explosion proof ATEX:	II 2G Ex h IIC Gb    -20°C ≤ Ta ≤ +150°C attestation EPS 19 ATEX 2 187 U
Dust explosion proof ATEX:	II 2D Ex h IIIC Db    -20°C ≤ Ta ≤ +150°C attestation EPS 19 ATEX 2 187 U
Language operating instructions:	German and English (included in the scope of delivery) Spanish, Italian, French, Russian upon request
Certificates/attestations:	3.1 material quality certificate, NACE-MR0175-98, certificate of conformity ATEX 2014/34/EU

#### For operation in potentially explosive ambience:

The products can be used in explosive ambience of Zone 1, Zone 2, and Zone 21 und 22.

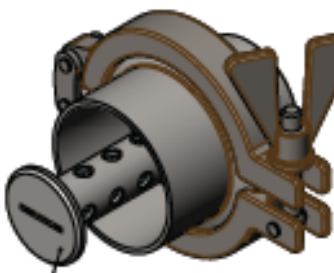
Allowed the explosion classes IIA, IIB und IIC.

The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.

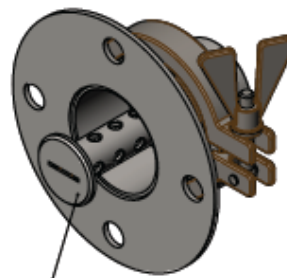
#### Article numbers:

Article	Article number
Filter housing, with retaining screw for filter element, Tri-Clamp technique with butterfly nut, sealing FKM (Viton), <u>without</u> filter element, <b>with weld-in nozzle</b>	GEF26
Filter housing, with retaining screw for filter element, Tri-Clamp technique with butterfly nut, sealing FKM (Viton), <u>without</u> filter element, <b>with circular flange plate</b>	GEF26FLPL

**Filter housing with weld-in nozzle**



**Filter housing with circular flange plate**



#### Filter elements:

Article	Article number
<b>Filter elements made of PTFE:</b>	
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>1 µm</b>	FEPTFE1GEF26
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>10 µm</b>	FEPTFE10GEF26
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>25 µm</b>	FEPTFE25GEF26
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>50 µm</b>	FEPTFE50GEF26
1 unit of filter element for particle filtration, Material PTFE-porous, pore size <b>100 µm</b>	FEPTFE100GEF26
<b>Filter elements made of stainless steel:</b>	
1 unit of filter element for particle filtration, material stainless steel 14404, pore size <b>1 µm</b>	FESS1GEF26
1 unit of filter element for particle filtration, material stainless steel 14404, pore size <b>10 µm</b>	FESS10GEF26
1 unit of filter element for particle filtration, material stainless steel 14404, pore size <b>25 µm</b>	FESS25GEF26

#### Options and spare parts:

Article	Article number
Dust deflector for filter element, material stainless steel (1.4301). Fits the standard length GEF26	STAWGEF26
Adapter for filter element length of 50 mm for extending the depth of filter element	ADAP50GEF26
Heating sleeve made of stainless steel (1.4301) for gas sampling filter GEF 26, 230VAC, 200 Watt, thermocouple PT100, cable length 300 mm, temperature max. 120°C	HEIMAGEF26
1 unit Tri-Clamp gasket FKM (Viton), color black	DITCGEF26FKM
1 unit Tri-Clamp gasket PTFE, color white	DITCGEF26PTFE

#### Options:

##### Adapter filter element

Item number: ADAP50GEF26



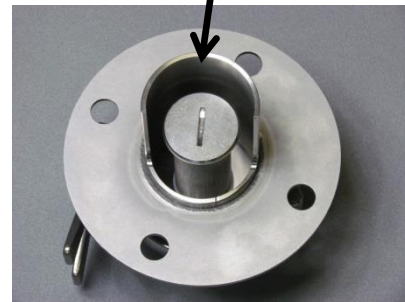
##### Heating sleeve

Item number: HEIMAGEF26



##### Dust deflector



Item number: STAWGEF26







## Condensate-Separator model KVE in a stainless steel housing

- For the continuous separation of gas/liquid mixtures
- For collection of liquids (condensate storage vessel)
- Volume can be expanded using modular technology
- Water-Trap-Cartridge (optional) prevents condensate break-through
- Made in Germany  
- Certificates: ATEX 2014/34/EU

### Functional description:

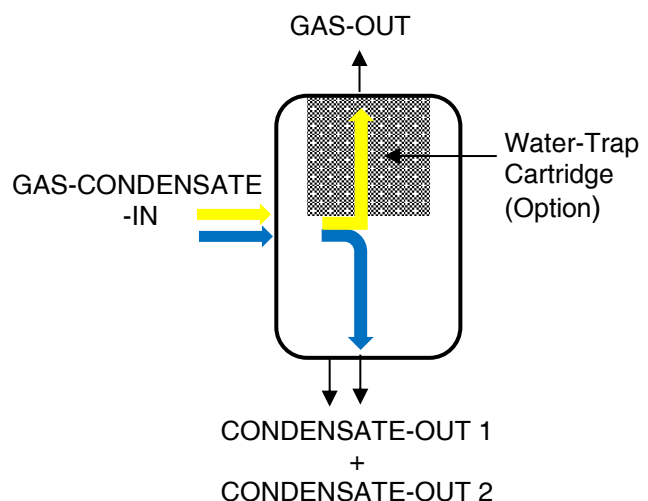
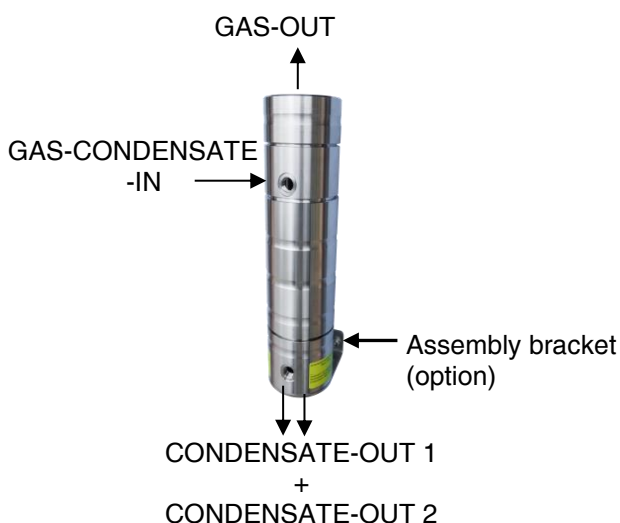
The Condensate-Separator model KVE is designed for continuous separation of gases and liquids. The measuring gas with percentage of condensate is lead into the Condensate-Separator via a gas input (GAS-IN). Due to the centrifugal force, the heavier condensate accumulates in the bottom of the vessel. This is drained via the condensate output 1 (CONDENSATE-OUT1).

For large amounts of condensate, the condensate output 2 (CONDENSATE-OUT2) can also be used. The lighter measuring gas is feed at the top of the vessel (GAS-OUT).

A Water-Trap-Cartridge (option) can be installed. With the inside semipermeable membrane, this prevents condensate breakthrough. The membrane separates gases from water, weak acids and dust. The membrane is not suitable for condensates with liquid hydrocarbons, f.e. oils and gasoline in refining process gases.

The Condensate-Separator model KVE can be used as a condensate storage vessel.

### Schematic representation:



#### Technical specifications:

Scope of delivery:	Housing, Water-Trap Cartridge (option), wall assembly bracket (option)
Materials used:	Stainless steel, type 1.4301, FKM (O-ring)
Wall mounting bracket (option):	Stainless steel type 1.4301
Operating pressure:	0 – 12 bar
Gas flow:	0 – 10.000 l air/h
Pressure drop at 1.000 l air/h:	approx. 12 mbar
Pressure drop at 5.000 l air/h:	approx. 30 mbar
Operating temperature:	+ 5°C - +90°C
Housing volume:	750 ml
Housing dimensions:	Diameter 80 mm, length 300 mm
Gas connections:	GAS-IN ¼" G - inside thread GAS-OUT ¼" G - inside thread KONDENSAT-OUT 1 ¼" G - inside thread KONDENSAT-OUT 2 ¼" G - inside thread
Assembly:	Wall mounting with assembly bracket (option)
Gas explosion proof ATEX:	II 2G Ex h IIC Gb +5°C ≤ Ta ≤ +90°C attestation EPS 19 ATEX 2 187 U
Dust explosion proof ATEX:	II 2D Ex h IIIC Db +5°C ≤ Ta ≤ +90°C attestation EPS 19 ATEX 2 187 U
Language operating instructions:	German and English (included in the scope of delivery) Spanish, Italian, French, Russian upon request
Certificates/attestations:	3.1 material quality certificate, NACE-MR0175-98 (on request) certificate of conformity ATEX 2014/34/EU

#### For operation in potentially explosive ambience:

The products can be used in explosive ambience of Zone 1, Zone 2, Zone 21 und 22.

Allowed the explosion classes IIA, IIB und IIC.

The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.

#### Water-Trap Cartridge (option)

Water pressure membrane:	0 - 1 bar
Effective filter area:	550 cm <sup>2</sup>
Diaphragm pore size:	< 0.1 µm
Materials used:	PTFE, PP, SUN-C coating
<u>Note:</u>	The Water-Trap Cartridge is <u>not</u> suitable for use with aromatic hydrocarbons, e.g. oils and fuels in refinery process gases

#### Article numbers:

Article	Article number
Condensate-Separator, model KVE, in accordance with technical specifications	KVE
Condensate-Separator, model KVEKAWT, in accordance with technical specifications. <b>With integrated Water-Trap-Cartridge</b>	KVEKAWT
<b>Options:</b>	
1 stainless steel bracket for wall mounting	MONWIWT2048
<b>Spare parts:</b>	
Water-Trap-Cartridge	KAWT2048
1 O-ring FKM	OR2048FKM



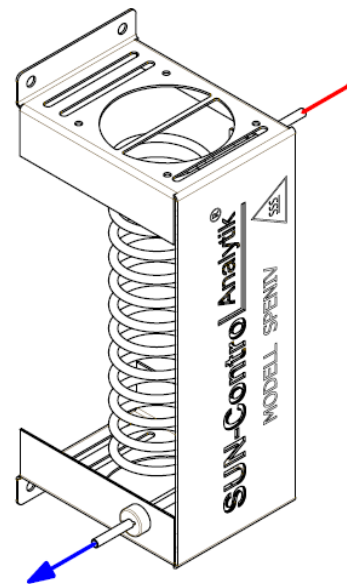
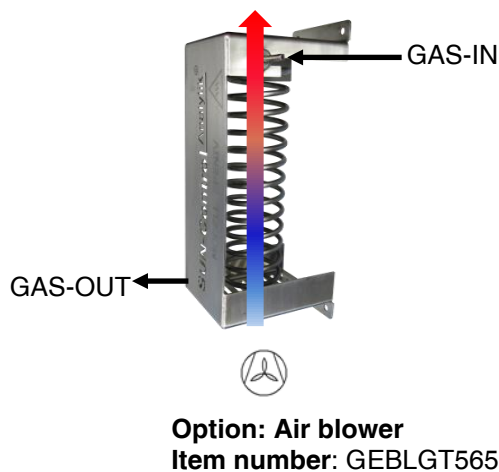
## Spiral for lowering temperature model SPENIV material stainless steel

- For temperature reduction of process gases
- Functional design bracket for wall mounting
- Made in Germany  
- Certificates: 3.1 material certificate, ATEX 2014/34/EU

### Functional description:

The Spiral Model SPENIV is designed for continuous temperature reduction/levelling of process gases. The convective heat transfer brings the sample gas to a lower temperature level (a air blower is available as an option). Via a Water-Trap (model WT20.48, WT 20.83) the condensate can be removed. The spiral can also be switched in front of electric gas coolers (model GT5).

### Schematic representation Modell SPENIV2:



### Technical specifications:

Scope of delivery: Spiral, wall assembly bracket  
 Materials used: Stainless steel type 1.4571, 3.1 material certificate (option), (PTFE tube on request)  
 Wall mounting bracket (option): Stainless steel type 1.4301

Operating pressure: 0 – 100 bar (higher operating pressures on request)  
 Operating temperature: + 5°C to +350°C (higher temperatures on request)

Gas flow: 0 – 180 l air/h  
 Pressure drop at 60 l air/h: approx. 5 mbar  
 Pressure drop at 180 l air/h: approx. 15 mbar

Spiral:	Length 3 mtr., volume 60 ml, material Stainless steel type 1.4571 (option 3.1 certificate)
Temperature reduction:	approx. 30 K at 180 l air/h, approx. 60 K at 120 l air/h
Temperature reduction with airblower (GEBLGT565):	approx. 60 K at 180 l air/h, approx. 120 K at 120 l air/h
Advice:	The specified temperature reduction (GAS-IN / GAS-OUT) is dependent by the ambient temperature, Gas inlet temperature, pressure, gas composition, moisture content and other parameters
Option air blower:	IP 65, 24 V/DC 0,5 A, -20°C - +65°C. <u>Attention: Air blower <b>not</b> for hazardous area</u>
Dimensions, weight:	Width 210 mm, height 360 mm, depth 160 mm, 3 kg
Gas connections:	GAS-IN 6 mm pipe nozzle GAS-OUT 6 mm pipe nozzle
Assembly:	Wall mounting with assembly bracket (included in scope of delivery)
Gas explosion proof ATEX:	⚡ II 2G Ex h IIC Gb +5°C ≤ Ta ≤ +350°C attestation EPS 19 ATEX 2 188 U
Dust explosion proof ATEX:	⚡ II 2D Ex h IIIC Db +5°C ≤ Ta ≤ +350°C attestation EPS 19 ATEX 2 188 U
Language operating instructions:	German and English (included in the scope of delivery) Spanish, Italian, French, Russian upon request
Certificates/attestations:	3.1 material quality certificate, NACE-MR0175-98 (on request) certificate of conformity ATEX 2014/34/EU

#### For operation in potentially explosive ambience:

The products can be used in explosive ambience of Zone 1, Zone 2, Zone 21 und 22.

Allowed the explosion classes IIA, IIB und IIC.

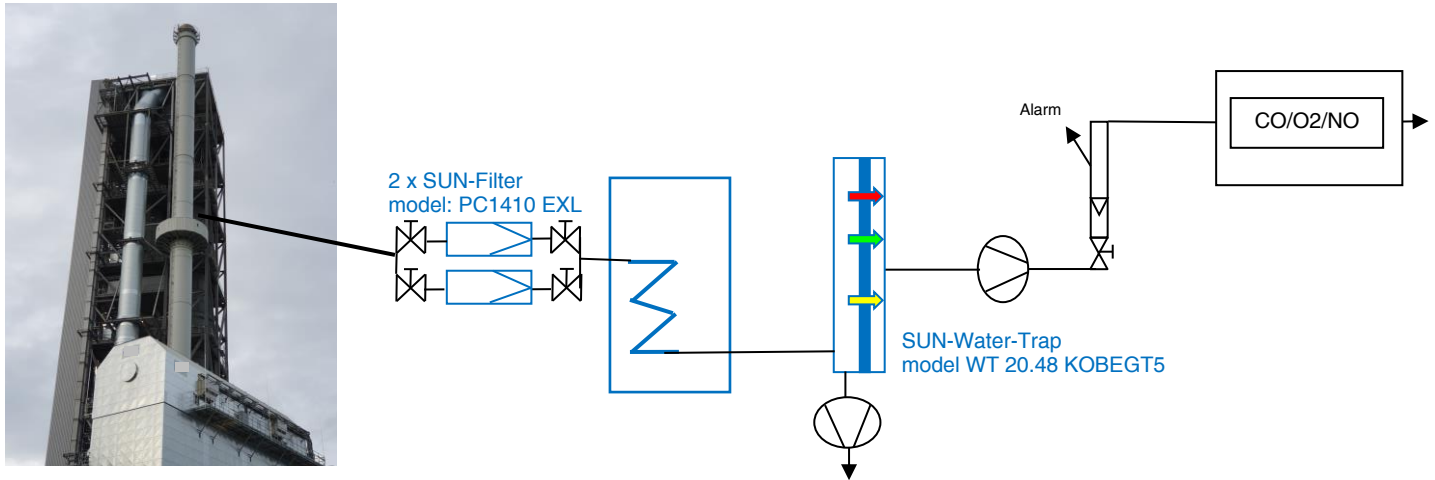
The products have no self-heating during intended operation and can be used in dependency of the maximum permissible media temperature for gases of the temperature class T6.

#### Article numbers:

Article	Article number
Spiral for lowering temperature model SPENIV2 with preparation for installation of air blower	SPENIV2
<b>Accessories:</b>	
Air blower IP65 (self-assembly)	GEBLGT565
Personal prtotection grill for air blower	BSGEBLGT565

## General information - Example of gas flow diagrams

### Sample application 1: CO/O<sub>2</sub>/NO-flue gas analysis on fossil fuel boiler



**Short description:** The sample gas is pre-cleaned via the two particle filters (2 x model PC1410 EXL). The parallel connection allows service-friendly maintenance without interrupting the operation measurement. The Process-Analytic-Cooler (model GT5.65) cools down the sample gas. The formed condensate is separated in the Water-Trap and discharged via a peristaltic pump. The Water-Trap model WT 20.48 KOBEGT5 with the built-in SUN-Control-Analytic-Membrane<sup>®</sup> protects the high-quality analyzer from condensate breakthrough and fine dust (Police filter).

Diagram explanation:

Blue marking = SUN-product



SUN-Particle filter  
SUN-Filter element  
SUN-Assembly bracket

Article number: PC1410EXL  
Article number: FECPC1410XL  
Article number: MONWIPC1410



SUN-Water-Trap

Article number: WT2048KOBEGT5



Black marking = supplied by customer side



Valve

Gas-supply pump



Peristaltic-pump

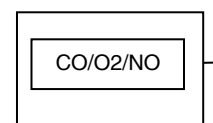


Alarm

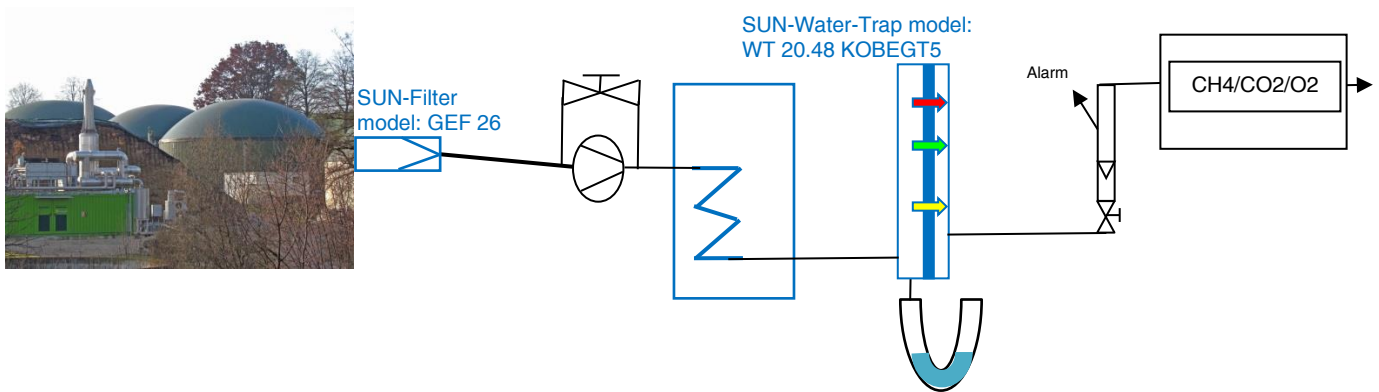


Rotameter  
with alarm

Gas Analyser



## Sample application 2: CH<sub>4</sub>/CO<sub>2</sub>/O<sub>2</sub> /O<sub>2</sub>-fermenter monitoring



**Short description:** The sample gas is pre-cleaned via the gas sampling filter (model GEF 26). The Process-Analytic-Cooler (model GT5.65) cools down the sample gas. The formed condensate is separated in the Water-Trap and discharged via a syphon u pipe system. The Water-Trap model WT 20.48 KOBEGT5 with the built-in SUN-Control-Analytic-Membrane<sup>®</sup> protects the high-quality analyzer from condensate breakthrough and fine dust (Police filter).

**Diagram explanation:**

Blue marking = SUN-product



SUN-Sampling filter  
SUN-Filter element

Article number: GEF26  
Article number: FEPTFE10GEF26



SUN-Water-Trap

Article number: WT2048KOBEGT5



Black marking = supplied by customer side

Gas-supply pump



Syphon u pipe system

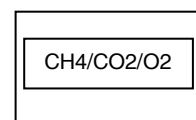


Alarm

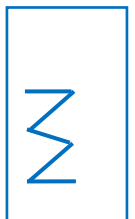


Rotameter  
with alarm

Gas Analyser

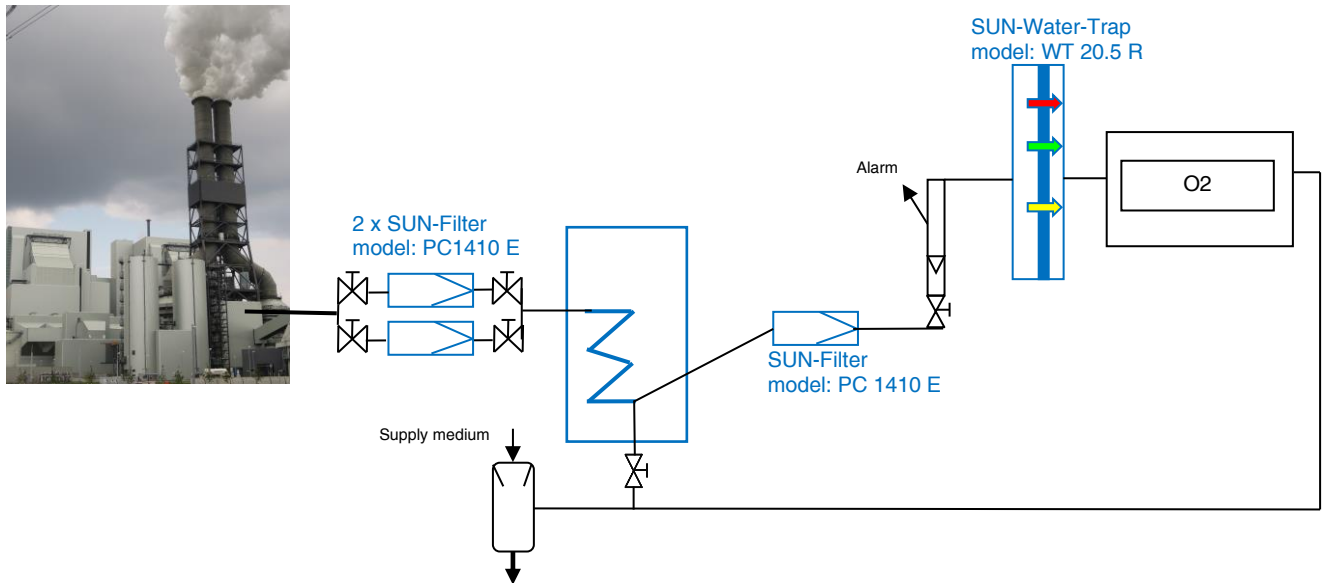


Gas cooler





### Sample application 3: O<sub>2</sub>-inertization measurement in a coal mill



**Short description:** The sample gas is pre-cleaned via the particle filter (2 x model PC1410 E). The Process-Analytic-Cooler (model GT5.65) cools down the sample gas. The formed condensate is discharged via ejector (suction jet pump). The particle filter (model PC1410 E) adds the dust filter cascade. The Water-Trap (model WT 20.5 R) is used for extra fine filtering is used for extra fine filtration and at the same time as protection against condensate breakthrough (Police filter).

Diagram explanation:

Blue marking = SUN-product



SUN-Particle filter  
SUN-Filter element  
SUN-Assembly bracket

Article number: PC1410E  
Article number: FECPC1410  
Article number: MONWIPC1410

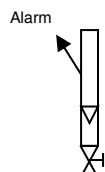
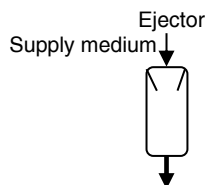


SUN-Water-Trap

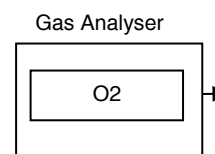
Article number: WT205R



Black marking = supplied by customer side



Rotameter  
with alarm

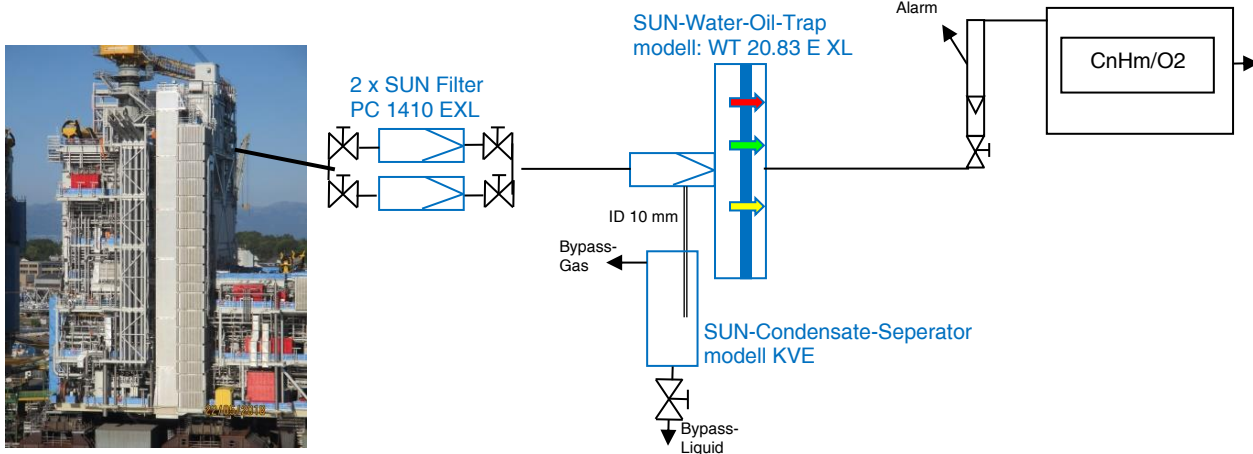


Gas Analyser

Gas cooler



#### Sample application 4: CnHm/O<sub>2</sub>-process gas monitoring at LNG extraction



**Short description:** The measuring gas is pre-cleaned via the two filters (2 x model PC1410 E XL). The parallel connection allows service-friendly maintenance without interrupting the operating measurement. Condensate is deposited via the Water-Oil-Trap (model WT 20.83 E XL). The membrane system of the Water-Oil-Trap is used for fine filtration and at the same time as protection against condensate breakthrough (police filter). For larger quantities of oil in the measuring gas, it is recommended to install a Condensate-Separator (separator function) in the bypass. This prevents an sooting of the pipe due to oil residues. A short pipe connection with a large inner diameter (at least 10 mm) shall be used between the Water-Oil-Trap and the Condensate-Separator.

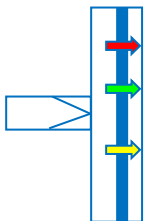
Diagram explanation:

Blue marking = SUN-product



SUN-Particle filter  
SUN-Filter element  
SUN-Assembly bracket

Article number: PC1410EXL  
Article number: FECPC1410XL  
Article number: MONWIPC1410



SUN-Water-Oil-Trap

Article number: WT2083EXL



SUN-Condensate-Separator Article number: KVE

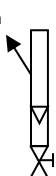


Black marking = supplied by customer side



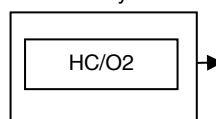
Valve

Alarm

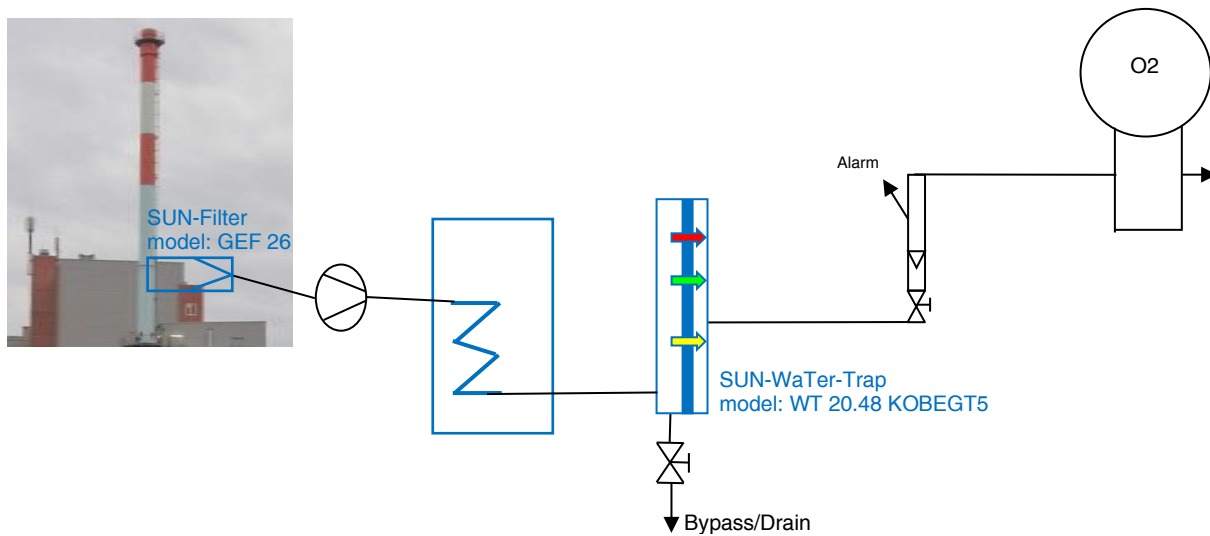


Rotameter  
with alarm

Gas Analyser



**Sample application 5: O<sub>2</sub>-monitoring at exhaust air flow of a paint line (explosion protection LEL)**



**Short description:** The sample gas is pre-cleaned via the gas sampling filter (model GEF 26). The Process-Analytic-Cooler (model GT5.SE) cools down the sample gas. The formed condensate is separated in the Water-Trap and discharged via manual valve. The Water-Trap model WT 20.48 KOBEGT5 with the built-in SUN-Control-Analytic-Membrane<sup>®</sup> protects the high-quality analyzer from condensate breakthrough and fine dust (Police filter).

**Diagram explanation:**

Blue marking = SUN-product



SUN-Sample filter  
Filter element

Article number: GEF26  
Article number: FEPTFE10GEF26



SUN-Water-Trap

Article number: WT2048KOBEGT5



**Black marking = supplied by customer side**



Valve

Gas-supply pump



Alarm



Rotameter  
with alarm

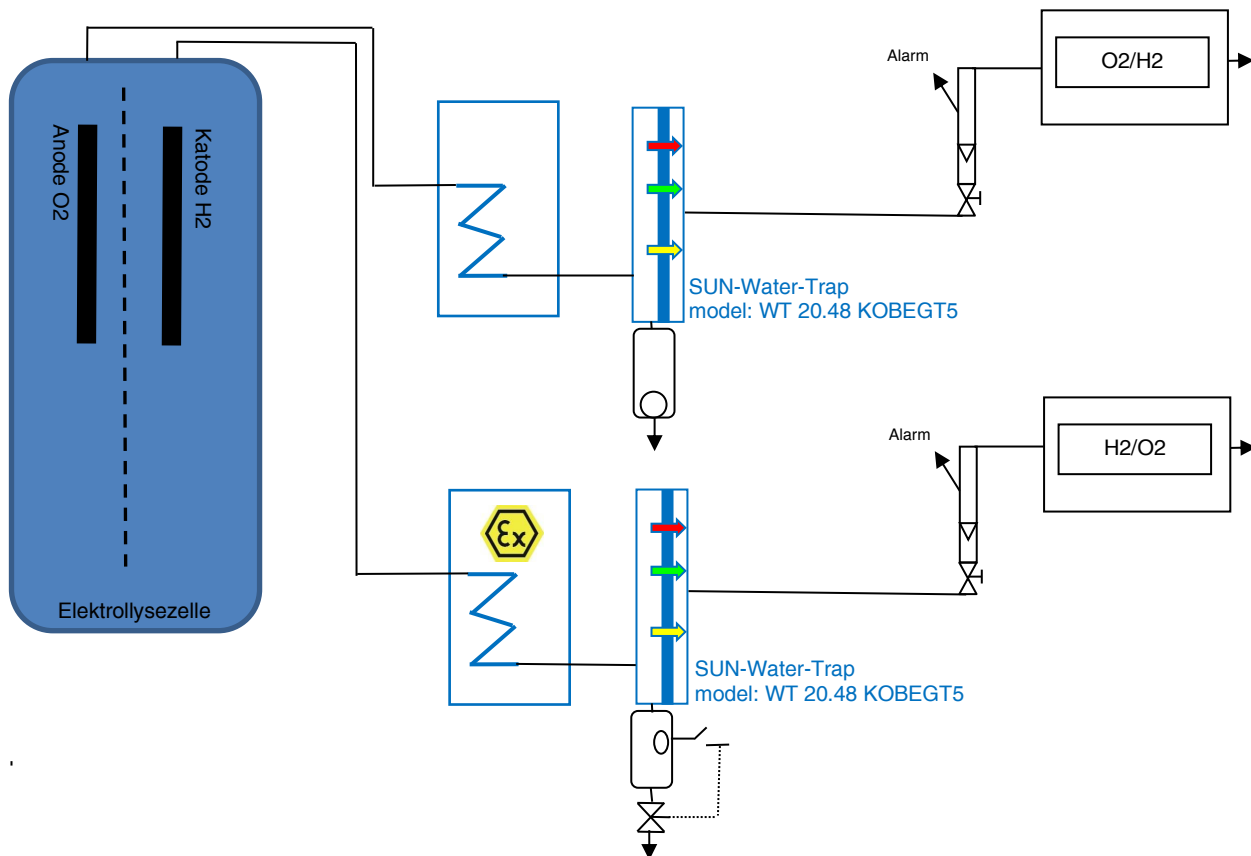
Gas-sensor/transmitter



Gas cooler



## Sample application 6: H<sub>2</sub>/O<sub>2</sub>- monitoring of electrolysis for hydrogen production



**Short description:** Safety-related operational measurement of oxygen (O<sub>2</sub>) and hydrogen (H<sub>2</sub>) on electrolyzers for the production of hydrogen. In the course of climate change, the production of regenerative hydrogen, so-called green hydrogen, is increasingly being used. The product gases are monitored for gas quality and contamination by an extractive gas analysis. The Process-Analytic-Cooler (model GT5.65) cools down the electrode sample gas. The formed condensate is separated in the Water-Trap and discharged via an automatic condensate drain. The Water-Trap model WT 20.48 KOBEGT5 with the built-in SUN-Control-Analytic-Membrane<sup>®</sup> protects the high-quality analyzer from condensate breakthrough and fine dust (Police filter).

The gas flow is monitored by a variable area flow meter with regulating valve. Optical and electrical alarms are standard. The analyzer converts the required gas concentrations into an analog or digital signal, which is processed further as a control, regulation and alarm signal.

Diagram explanation:

Blue marking = SUN-product



SUN-Water-Trap

Article number: WT2048KOBEGT5





SUN-Water-Oil-Trap

Article number: WT2082E



(1)

## Certificate of Conformity

(2) Equipment and Protective Systems Intended for Use in Potentially Explosive Atmospheres –  
 Directive 2014/34/EU

(3) Certificate Number:

**EPS 19 ATEX 2 178 U**

**Revision 1**

(4) Component: Water-Oil-Trap  
 Model/Type: WT 20.83 PVDF XL/2; WT 20.83 E XL; WT 20.82 E; WT 30.5 E

(5) Manufacturer: SUN-Control-Analytik GmbH

(6) Address: Pfarrer-Bunk-Str. 21  
 86637 Wertingen  
 Germany

Black marking = supplied by customer side

Automatic  
condensate drain

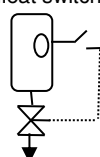


Alarm

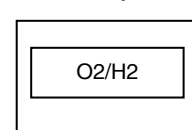


Rotameter  
with alarm

Condensate vessel  
with float switch



Gas Analyser



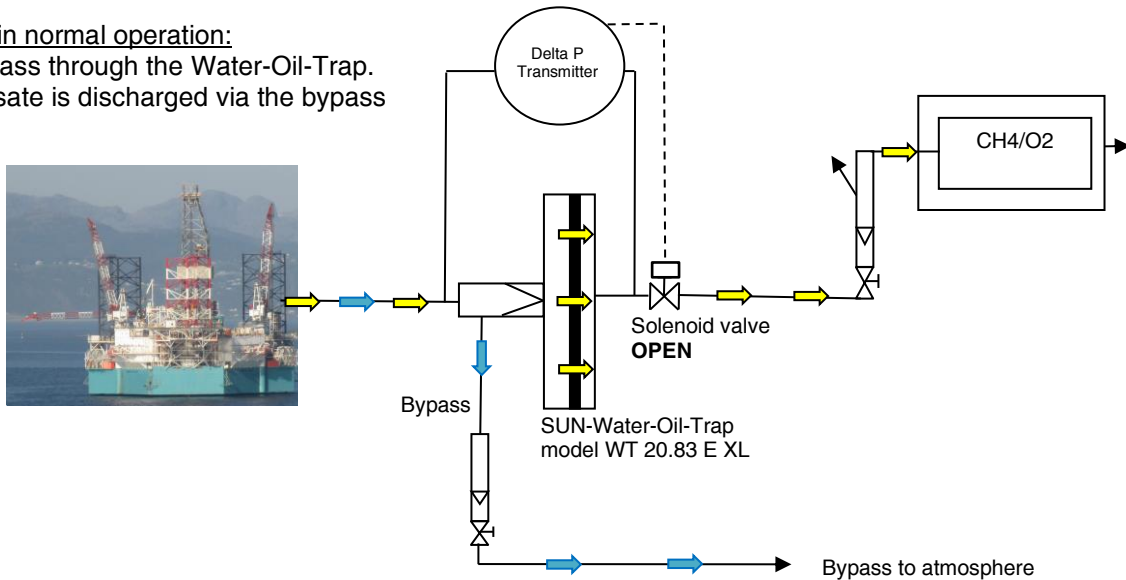
Gas cooler



**Sample application 7: CH<sub>4</sub> monitoring at drilling site. With protection function against high process pressure**

System in normal operation:

Gases pass through the Water-Oil-Trap.  
Condensate is discharged via the bypass

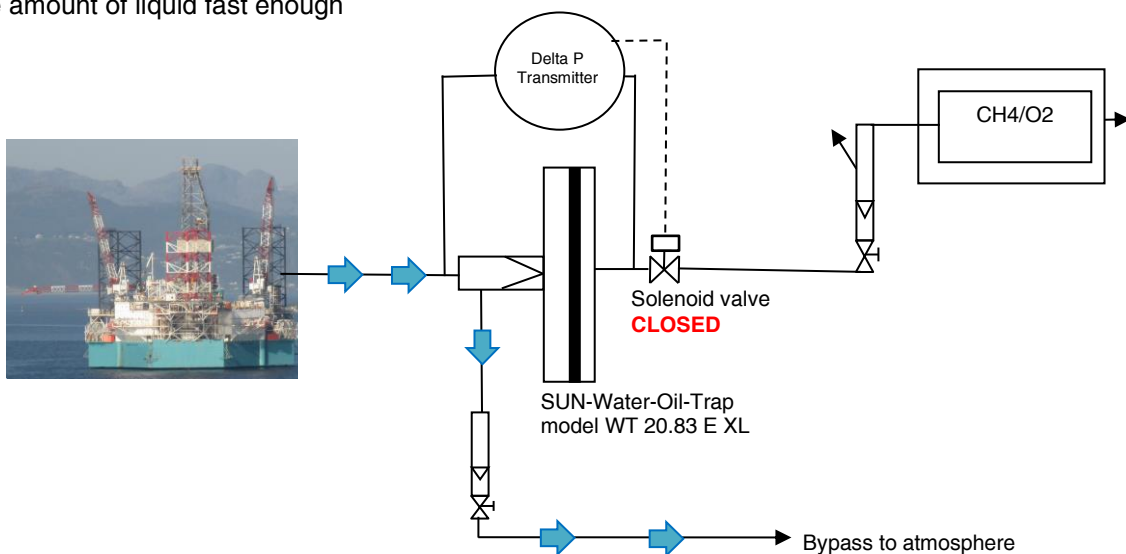


Short description: When drilling for mineral resources such as ore, precious metals, oil and gas, unexpectedly hazardous gas concentrations may occur. Hazardous areas are monitored for combustible gases and inerted or evacuated as necessary. The monitoring is done by high quality analyzers, which require a reliable gas sample handling system. In this case, the Water-Oil-Trap model WT 20.83 E XL with built-in coalescence filter and the proven double diaphragm system is used. Condensate is discharged via a bypass.

If the drill head comes across large amounts of groundwater (surge water) or oils, there is a risk that the bypass will not be able to drain the large amount of condensate quickly enough. The back pressure created in the bypass can overload the maximum allowable differential pressure of the Water-Oil-Trap membrane system. This would result in condensate breakthrough and damage to the analyzer. To prevent this, the customer should install a differential pressure measurement with shut-off. For this purpose, a transmitter is used to measure the differential pressure across the membrane of the model WT 20.83 E XL. If the delta P is too high, a downstream solenoid valve is activated which interrupts the gas flow. After the failure has been eliminated, the measurement can be continued.

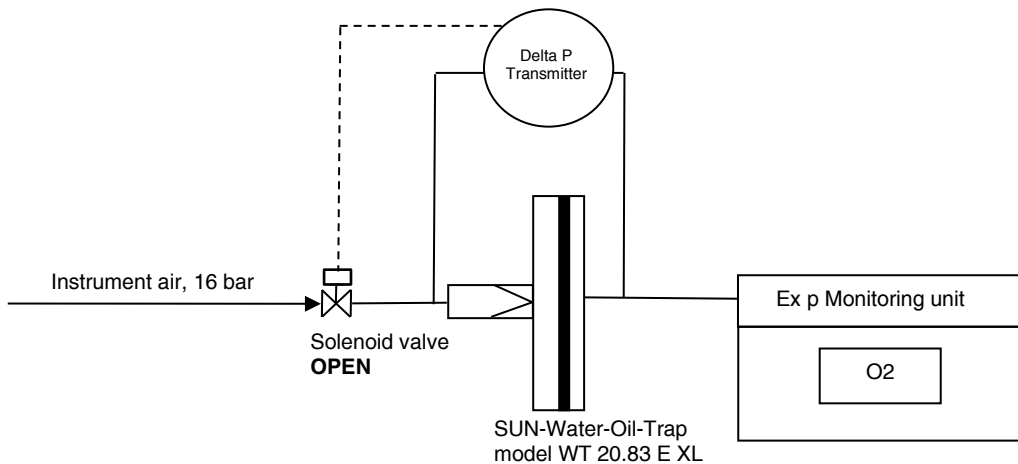
Plant in the event of a fault (100% surge water):

The bypass cannot drain off the large amount of liquid  
the large amount of liquid fast enough





## Sample application 8: Purge air monitoring of Ex-p systems



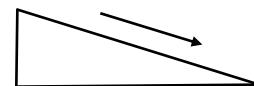
**Short description:** Analyzers are often used with an Ex-p monitoring unit in hazardous areas. For this purpose, the devices are purged with instrument air or nitrogen. In the event of a malfunction, this purge air can carry water in liquid form (condensate), which causes major damage to the equipment.

This is where the Water-Oil-Trap model WT 20.83 E XL comes in with its built-in coalescence filter and proven double diaphragm system. Accumulating liquid is retained by the membrane system. A differential pressure switch registers the rising differential pressure and shuts off the gas flow via an upstream solenoid valve. After the fault has been rectified, the measurement can be continued.

### **Note Bypass, condensate drain**

In principle, the bypass should be operated without pressure and without counterpressure. When discharging liquids/condensates, the following points must be observed as a matter of urgency:

- Ensure free condensate drainage via a constant slope



- Avoid pipe turns, danger of "water pocket" formation



- Minimum **inner** diameter of condensate drain/bypass **10 mm**



- Drain condensate immediately. Avoid condensate build-up in the product.

- Keep bypass as short as possible, avoid back pressure



## General information - Water-Traps

### Information about O-rings:

Abbreviated designation:	Chemical name:
FKM	Fluororubber (e.g. Viton, Tecnoflon)
PTFE	Polytetrafluoroethylene (e.g. Teflon, Hostaflon)
PFA	Poly[tetrafluoroethylene perfluoro (alkoxyvinyl ether) (e.g. Teflon®PFA)
EPDM	Ethylene propylene diene rubber (e.g. Buna EP, Vistalon)
FFKM	Perfluor rubber (e.g. Kalrez, Chemraz, Perlast)

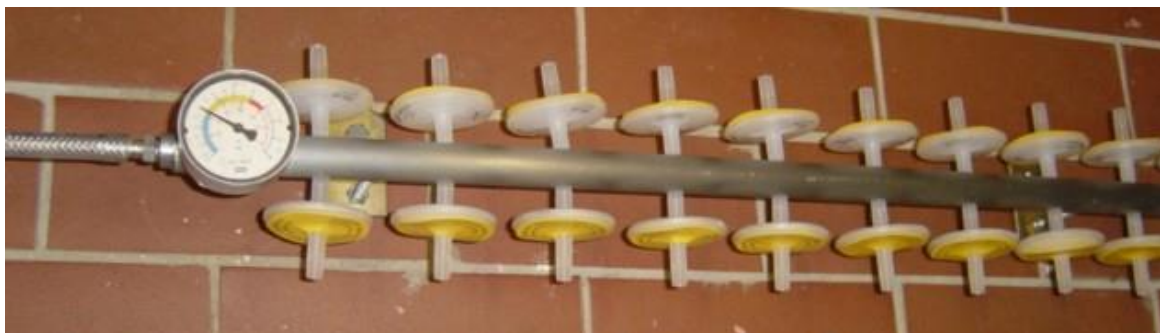
Note: PTFE O-rings for single use only

Medium	Max. pressure in bar	Test duration in h
Acetone 50% / residual water	1.5	72
Acetone 80% / residual water	1.5	72
Fuel super (petrol station) 50% / residual water	0.5	12
Benzene 50% / residual water	1.5	72
Bromoform 80% / residual water	1.5	72
Chlorobenzene 30% / residual water	1.2	48
Cyclohexane 50% / residual water	1.2	48
Diethylene ether 10% / residual water	0.7	48
Acetic acid 80% / residual water	1.5	72
Ethanol 50% / residual water	1.5	72
Ethanol 80% / residual water	1.5	72
Heptane 25% / residual water	1.2	72
Methanol 50% / residual water	1.5	72
Methanol 80% / residual water	1.5	72
Petroleum 50% / residual water	1.5	72
Propane 2 ol 30% residual water	0.7	48
Propane 1 ol 80% / residual water	1.5	72
Hydrochloric acid 30% / residual water	1.5	72
Carbon disulphide 60% / residual water	1.5	72
Sulphuric acid 100%	1.5	72
Turpentine oil 30% / residual water	1.5	72
Carbon tetrachloride 50% / residual water	1.5	72
Toluene 50% / residual water	1.5	72
Water	2.0	250
Xylene 50% / residual water	1.5	72
Oil 10 W 40	0.3	72 (only WT 20.82, WT 20.83 and WT 30.5)
Gasoline ROZ 95	0,2	72 (only WT 20.82, WT 20.83 and WT 30.5)
<u>Other liquid hydrocarbons on request</u>		

The table is valid for 20°C ambient temperature. All the values were determined, deviations are possible.  
If you have other applications, we would be happy to test them in our application laboratory for breakdowns and max. pressure of liquids

### Quality assurance with functional control

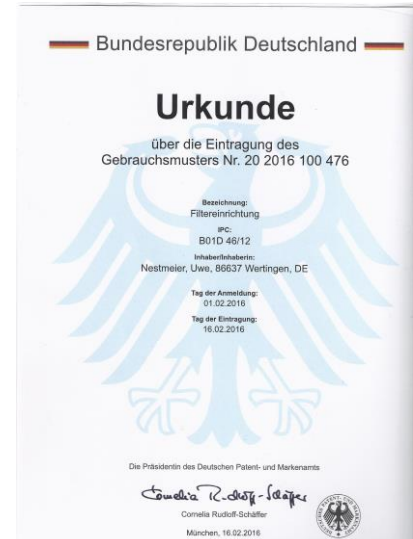
The Water-Traps will be filled with water and exposed to pressure for 24 hours before delivery. This test contributes to the quality assurance.



## Dual Membrane System<sup>®</sup> of the Water-Oil-Trap

The Dual-Membrane-System<sup>®</sup> of the Water-Oil-Traps is a novel membrane system. Condensates such as water, acid, alkali and liquid hydrocarbons, for example, oils and gasolines in refinery process gases are retained.  
The design is subject to a legal protection of registered designs (registered number 20 2016 100 476)

## Utility patents of SUN-Control-Analytik GmbH



## „All from on hand! Made in Germany

- Certified manufacturing
- Assembly in our house
- Quality assurance system by external division
- Precise delivery through a modern logistics centre





## Installation examples of SUN-Control-Analytik products



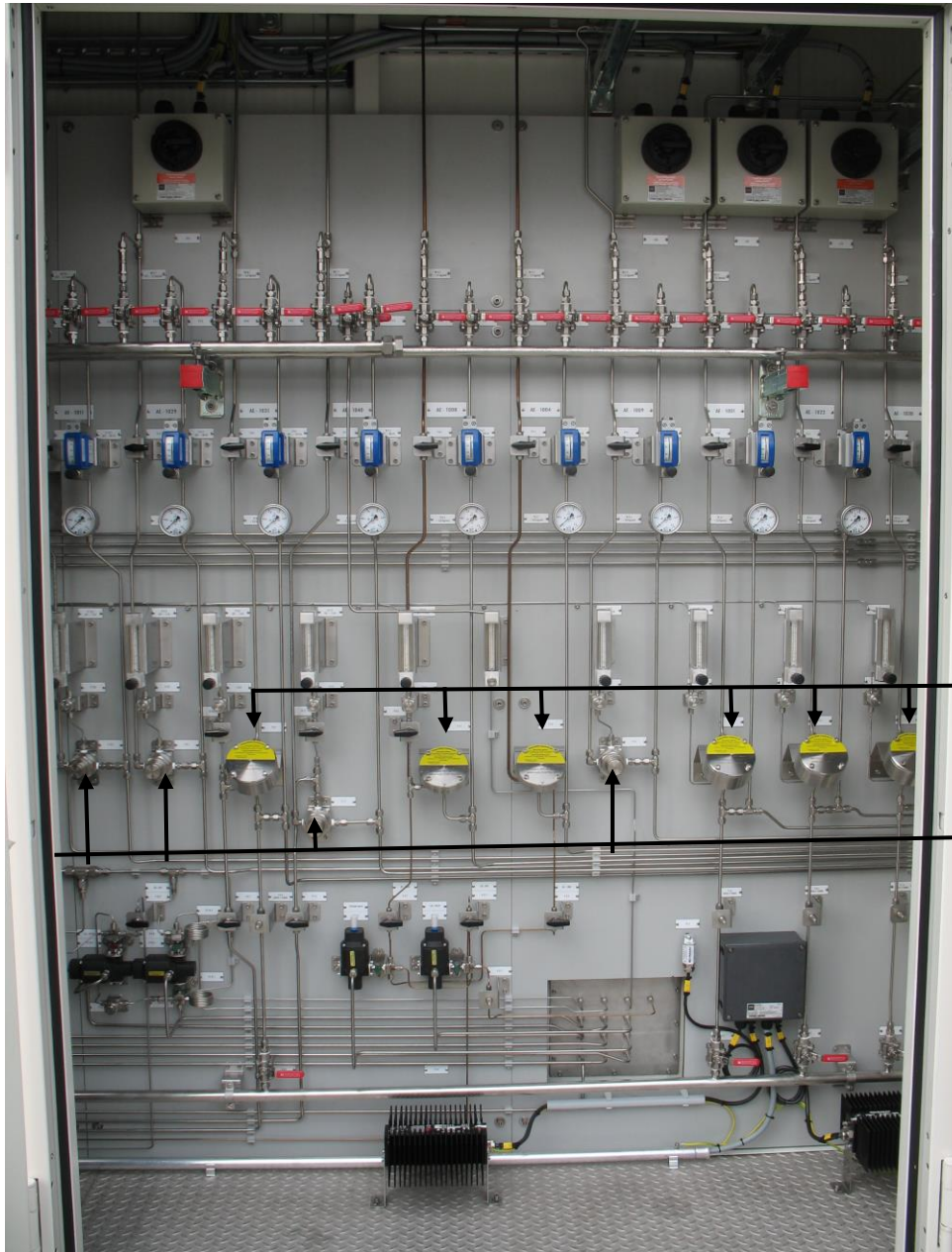
**Water-Oil-Trap model WT2083EXL**



**Coalescence filter model PC1410E**



## Installation examples of SUN-Control-Analytik products



6 units of Water-Oil-Traps  
model WT2083EXL

4 units of particle filter  
Model PC1410E



5 units of Water-Oil-Trap  
model WT2082E



## Installation examples of SUN-Control-Analytik products



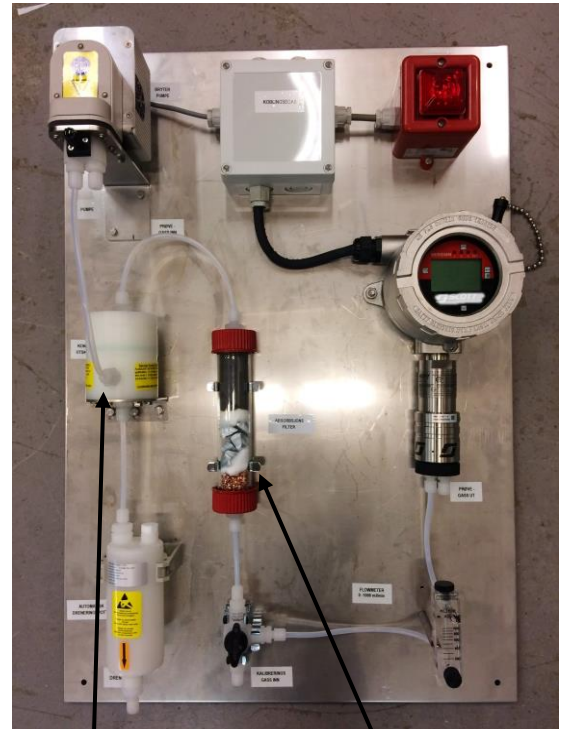
**6 units Water-Oil-Trap  
modell 2083EXL**



## Installation examples of SUN-Control-Analytik products



**Water-Trap model WT205N**



**Water-Acid-Trap  
WT2048KOB**

**Absorber  
ABS2003**



**2 x Watertrap model 205N cConnected  
before analyzer (2 measuring channels)**



**Water-Oil-Trap model 2083EXL  
with automatic condensate drain**

## Terms and conditions:

**Delivery:** Ex works, exclusive of statutory VAT, exclusive of transport, exclusive of insurance

**Delivery period:** on request

**Validity of quotation:** up to June 30 2026

**Scope:** exclusively with the FRG (GERMANY) and sub-areas of the EU

**Bank details:**

VR-Bank Handels- und Gewerbebank eG  
IBAN: DE75 7206 2152 0004 1644 40  
BIC/SWIFT: GENODEF 1 MTG

**Tax number:** VAT ID: DE 8155 42524

**Commercial Register:** HRB 29307 Augsburg District Court

**Address:**

SUN-Control-Analytik GmbH  
Pfarrer-Bunk-Straße 21  
D-86637 Wertingen (Germany)

**Contact:**

Telephone: +49 (0)8272-5529  
Fax: +49 (0)8272-899856  
Mail: sun@sun-c.de  
Web: www.sun-c.de

**Minimum order value:** 120,-- €

**Currency:** € (EURO)

**Producing country:** FRG (GERMANY)\*

Our General Terms and Conditions are applicable. Subject to change without prior notice